



YETDA INDUSTRY LTD.

Technical Data Sheet

MODEL NO : 155R/YG4

3.2mm*2.7mm*1.1mm Package Bi Color SMD

Features :

- Package in 8mm tape on 7" diameter reel
- Compatible with automatic placement equipment
- Compatible with reflow solder process

Applications :

- Indicators
- Automotive : backlighting in dashboard and switch
- Backlight for LCD

Dice material	Emitted color	Lens Color
GaAsP/GaP	Red	Water transparent
GaP/GaP	Green	

Electrical/Optical Characteristics(Ta=25°C)

Parameter	Test Condition	Symbol	Value			Unit	
			Min	Typ	Max		
Spectral half bandwidth	I _F =20mA	$\Delta \lambda$	R		35	nm	
			G		30		
Dominant wavelength	I _F =20mA	λ_D	R	615	620	630	nm
			G	565	570	576	
Forward voltage	I _F =20mA	V _F	R	1.7	2.0	2.5	V
			G	1.7	2.0	2.5	
Luminous intensity	I _F =20mA	I _v	R	5.0	12	20	mcd
			G	5.0	15	25	
Viewing angle at 50% I _v	I _F =10mA	2θ 1/2			140	Deg	
Reverse current	V _R =5V	I _R				10 μA	

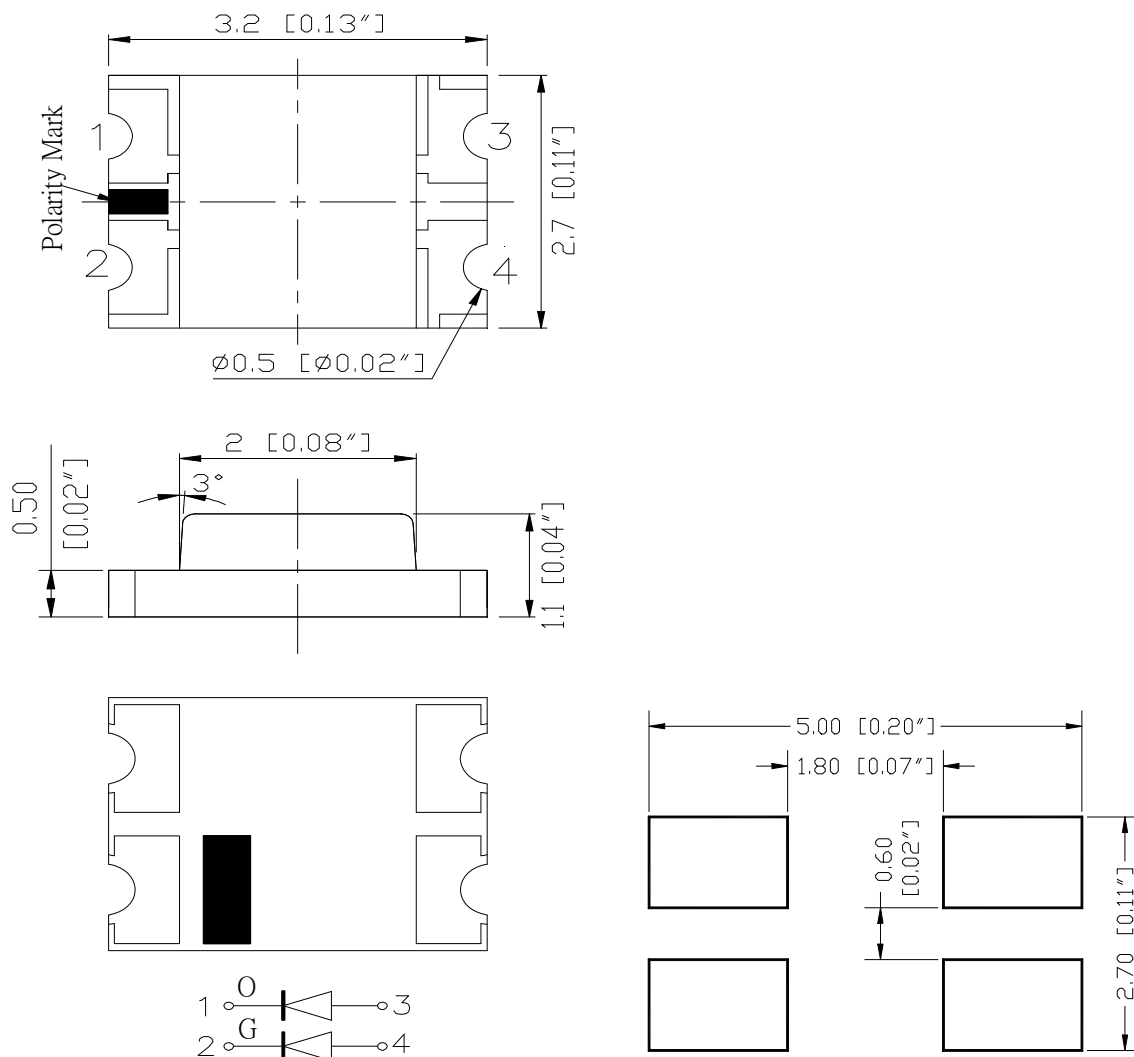


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Absolute Maximum Ratings(Ta=25°C)

Parameter	Symbol	Value		Unit
		R	G	
Power dissipation	Pd	75	75	mW
Forward current	I _F	30		mA
Reverse voltage	V _R	5		V
Operating temperature range	T _{op}	-40 ~+80		°C
Storage temperature range	T _{stg}	-40 ~+85		°C
Peak pulsing current (1/8 duty f=1kHz)	I _{FP}	125		mA

PACKAGING DIMENSIONS (mm):



NOTES:

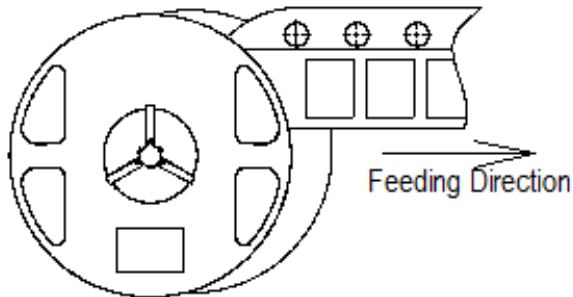
1. All dimensions are in millimeters (inches);
2. Tolerances are $\pm 0.1\text{mm}$ (0.004inch) unless otherwise noted.



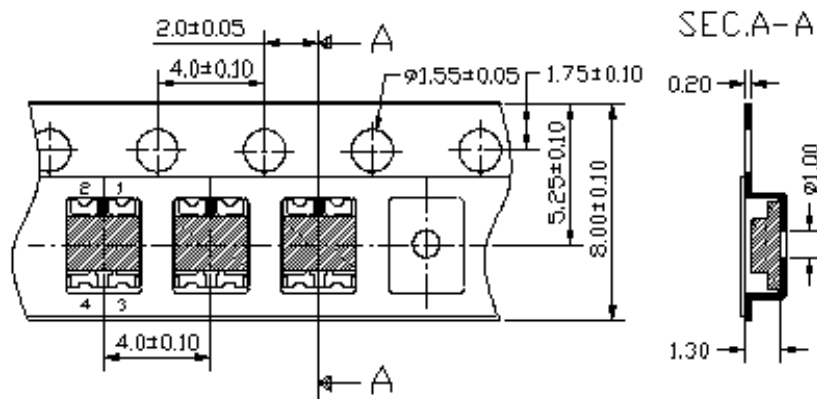
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● ● Feeding Direction ↵

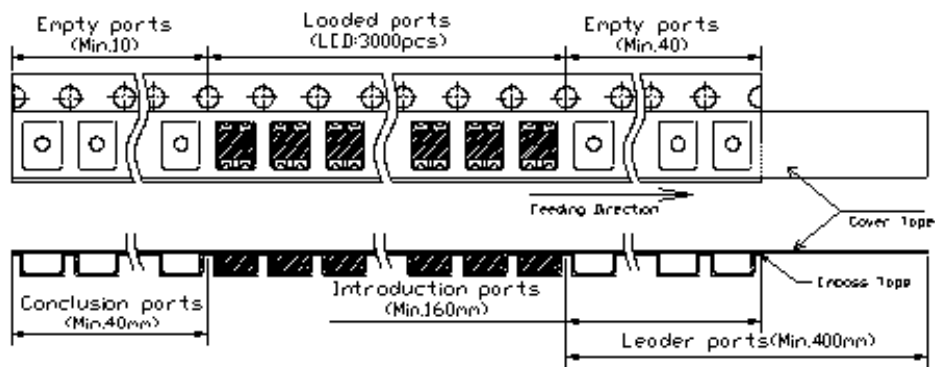
● Dimensions of Reel (Unit: mm) ↵



● Dimensions of Tape (Unit: mm) ↵

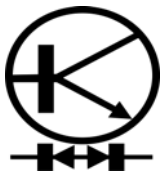


● Arrangement of Tape ↵



▪ NOTES ↵

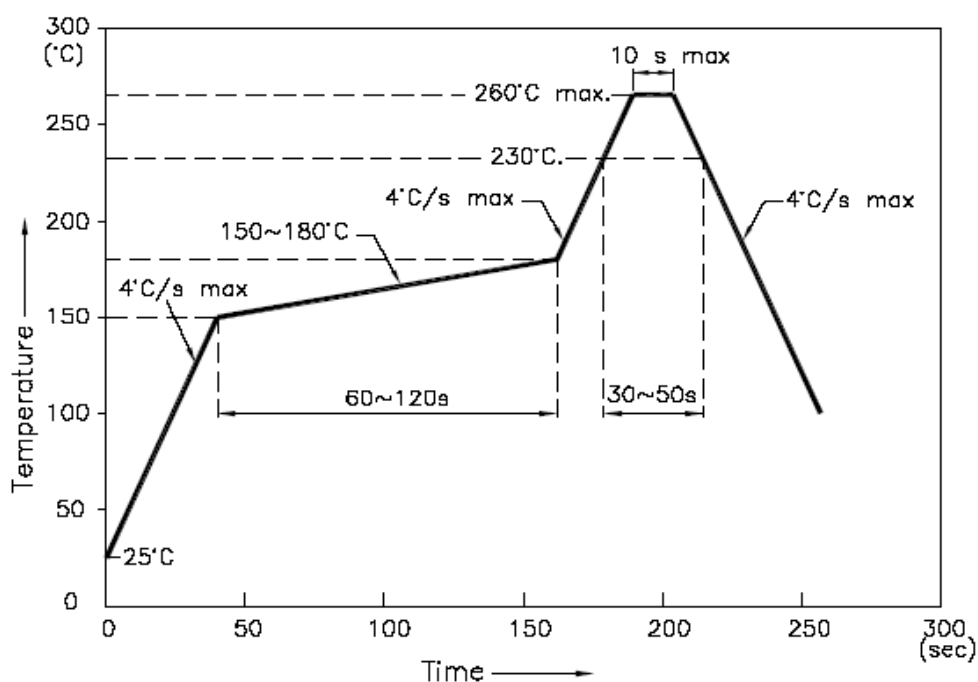
1. Empty component pockets are sealed with top cover tape; ↵
2. The maximum number of missing lamps is two; ↵
3. The polarity mark is oriented towards the tape sprocket hole ; ↵
4. 3,000pcs/Reel. ↵



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Precautions For Use :
Over - current - proof
Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen)
Storage
1. The operation of temperature and R.H. are : $5^{\circ}\text{C} \sim 30^{\circ}\text{C}$, 60%R.H. Max.
2. Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a dampproof box with desiccating reagent. Considering the tape life, we suggest our customers to use our products within 1.5 year (from production date) .
3. It's recommended to bake before soldering when the package is unsealed after 72 hrs. The condition is : $60^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for 15hrs.

■ Reflow Temp/Time



NOTES:

1. We recommend the reflow temperature $245^{\circ}\text{C} (\pm 5^{\circ}\text{C})$. the maximum soldering temperature should be limited to 260°C .
2. don't cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.



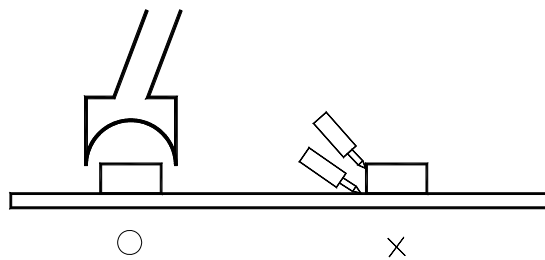
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■Soldering iron

Basic spec is $\leq 5\text{sec}$ when 260°C . If temperature is higher, time should be shorter ($+10^{\circ}\text{C} \rightarrow -1\text{sec}$). Power dissipation of iron should be smaller than 20W, and temperatures should be controllable. Surface temperature of the device should be under 230°C .

■Rework

1. Customer must finish rework within 5 sec under 260°C .
2. The head of iron can not touch copper foil
3. Twin-head type is preferred.



- Avoid rubbing or scraping the resin by any object, during high temperature, for example reflow 、 solder etc.