

YETDA INDUSTRY LTD.

5mm Tri- Color Led Lamps 500RYTG4E-CA

- *5mm with Red and Yellow and Pure Green Dice •
- *Encapsulated with Water Clear color Package •
- *Common Anode •

Absolute Maximum Ratings:

Parameter	Maximum Rating	Unit			
Peak Forward Current	50	mA			
Continuous Forward Current	20	mA			
Operating Temperature Range	-40° C to $+85^{\circ}$ C				
Storage Temperature Range	-40°C to $+100^{\circ}\text{C}$				
Lead Soldering Temperature	60°C for 3 seconds				
	1.6mm(0.063 inch) from body				

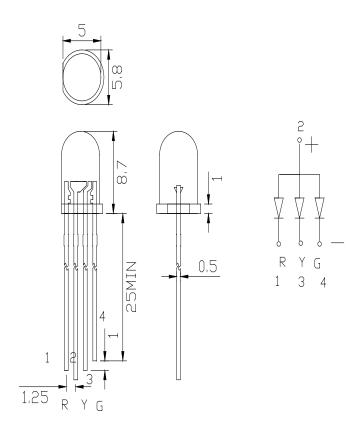
Electro-Optical Characteristics ($Ta = 25^{\circ}C$)

Parameter Radiant	Test Condition	Symbol		Min.	Тур.	Max.	Unit
			R	1.8	2.0	2.4	
Forward Voltage	If = 20mA	Vf	Y	1.8	2.0	2.4	V
			G	2.8	3.2	3.6	
Reverse Current	Vr = 5V	Ir				10	uA
Luminous intensity	If = 20mA	IV	R	2000		4000	mcd
			Y	2000		4000	
			G	4000		8000	
Spectral Bandwidth	If = 20mA	Δλ					nm
Wavelength	If = 20mA	λp					nm
		λd	R	620		630	nm
			Y	589		595	
			G	515		525	
Viewing Angle	If = 20mA	2 0 1/2			35		deg



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PACKAGE



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• Soldering:

1. Manual of soldering

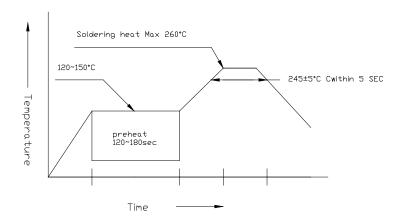
The temperature of the iron tip should not be higher than 260°C and

Soldering within 3 seconds per solder-land is to be observed

2. DIP soldering (Wave Soldering):

Preheating: $120^{\circ}\text{C} \sim 150^{\circ}\text{C}$ within 5 sec. 260°C (Max)

Gradual Cooling (Avoid quenching)

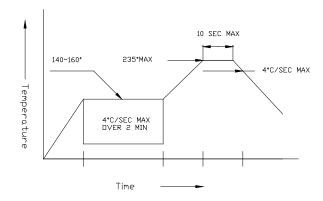


3. Reflow Soldering

Preheating: $140^{\circ}\text{C} \sim 160^{\circ}\text{C} \pm 5^{\circ}\text{C}$, within 2 minutes.

Operation heating:235°C (Max) within 10 seconds(Max)

Gradual Cooling (Avoid quenching)



• Handling:

Care must be taken not to cause to the epoxy resin portion of Yetda LEDS while it is exposed to high temperature.

Care must be taken not rub the epoxy resin portion of Yetda LEDS with hard or sharp article such as the sand blast and the metal hook