

# **Technical Data Sheet**

### MODEL NO: 5060RGB4-M

#### Features:

●5.0x5.0x1.6mm SMD LED

•Compatible with automatic placement equipment

•Compatible with reflow solder process

### Applications:

Indicators

•Automotive : backlighting in dashboard and switch

•Backlight for LCD

Dice material	Emitted color	Lens Color
InGaN	BLUE	
InGaAlP	RED	Water Clear
InGaN	GREEN	

### Electrical/Optical Characteristics(Ta=25°C)

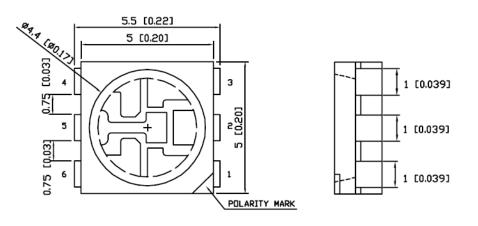
Daramatar	Test	Symbol Color	Value			Unit	
Parameter	Condition	Symbol	Color	Min	Тур	Max	UIII
			В	464	-	473	
Dominant wavelength	IF=20mA	λD	R	617	-	629	nm
			G	518	-	530	
			В	2.8	-	3.6	
Forward voltage	IF=20mA	Vf	R	1.8	-	2.6	V
			G	2.8	-	3.6	
			В	295	-	650	
Luminous intensity	IF=20mA	lv	R	385	-	650	mcd
			G	845	-	1800	
Viewing angle at 50% Iv	IF=20mA	2 <i>Ө</i> 1/2	RGB	-	120	-	Deg
Reverse current	Vr=5V	Ir	RGB	-	-	10	μΑ

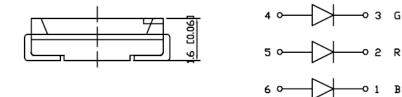


## Absolute Maximum Ratings(Ta= $25^{\circ}$ C)

Parameter	Symbol	Value		Unit	
		В	R	G	
Power dissipation	Pd	100	62	100	mW
Forward current	lf	25		mA	
Reverse voltage	VR	5		V	
Operating temperature range	Тор	-40 ~+85 °C		°C	
Storage temperature range	Tstg	-40 ~+100 °		°C	
Peak pulsing current (1/8 duty f=1kHz)	<b>I</b> FP	100		mA	

# PACKAGING DIMENSIONS (mm):



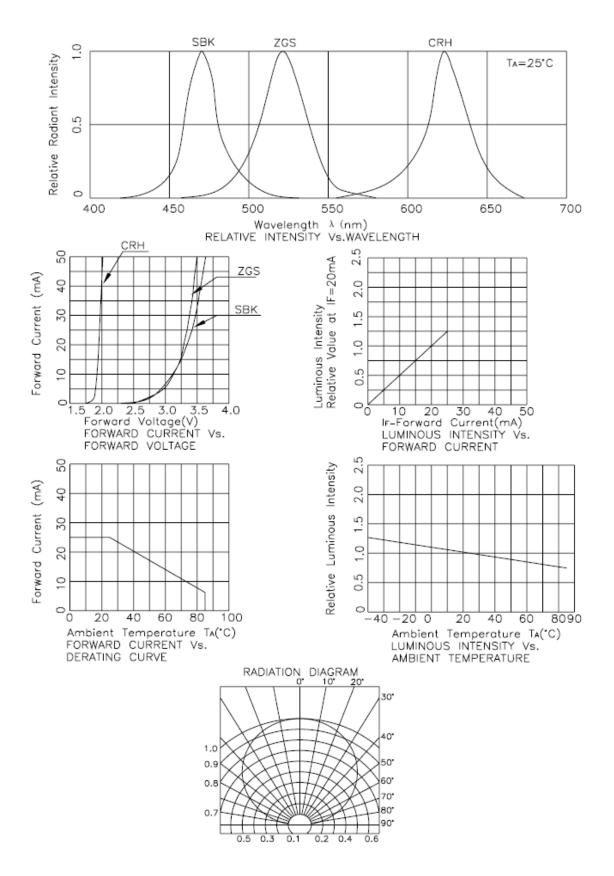


### Notes:

- 1. All dimensions are in millimeters.
- 2. Tolerance is  $\pm 0.25$  unless otherwise noted.
- 3. Specifications are subject to change without notice.



# **Typical Optical Characteristics curves**





#### 🔶 λD Rank

#### BLUE

RED

	λD(nm)		0
Rank	Min	Max	Conditi on
4	464	467	
5	467	470	IF=20 mA
6	470	473	

	λD(nm)		
Rank	Min	Max	Conditi on
5	617	621	
6	621	625	IF=20
7	625	629	mA

	λD(nm)		o
Rank	Min	Max	Conditi on
7	518	521	
8	521	524	IF=20
9	524	527	mA
1A	527	530	

Tolerance:±1nm

#### ◆ IV Rank

BLUE

RED

GREEN

GREEN

Rank	IV(n	Conditi	
rxanix	Min	Мах	on
S	295	385	IF=20
Т	385	500	mA
U	500	650	

Rank IV(mcd)			Conditi
Ralik	Min	Max	on
Т	385	500	IF=20
U	500	650	mA

Rank	IV(n	Conditi	
Ralik	Min	Max	on
w	845	1100	IF=20
х	1100	1400	mA
Y	1400	1800	

Tolerance:±15%

### **Precautions For Use :**

#### **Over – current – proof**

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen)

#### Storage

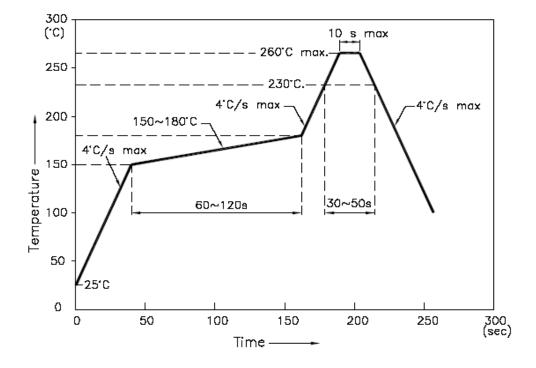
1. The operation of temperature and R.H. are :  $5^{\circ}$ C ~  $30^{\circ}$ C ,  $60^{\circ}_{0}$ R.H. Max.

2. Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a dampproof box with desiccating regent. Considering the tape life, we suggest our customers to use our products within 1.5 year (from production date).

3. It's recommended to bake before soldering when the package is unsealed after 72 hrs. The condition is :  $60^{\circ}C \pm 5^{\circ}C$  for 15 hrs.



# ■ Reflow Temp/Time



### NOTES:

- 1. We recommend the reflow temperature  $245 \,^{\circ}C(\pm 5 \,^{\circ}C)$ .the maximum soldering temperature should be limited to  $260 \,^{\circ}C$ .
- 2. dont cause stress to the epoxy resin while it is exposed to high temperature.
- 3. Number of reflow process shall be 2 times or less.

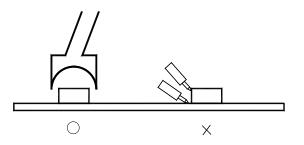
#### ■Soldering iron

Basic spec is  $\leq 5$  sec when 260°C. If temperature is higher, time should be shorter (+10°C  $\rightarrow$  -1sec ).Power dissipation of iron should be smaller than 20W, and temperatures should be controllable .Surface temperature of the device should be under 230°C .

#### Rework

- 1. Customer must finish rework within 5 sec under  $260^{\circ}$ C.
- 2. The head of iron can not touch copper foil
- 3. Twin-head type is preferred.





■ Avoid rubbing or scraping the resin by any object, during high temperature, for example reflow 
solder etc.