

# YETDA INDUSTRY LTD.

# 2x5mm Green LED Lamps 620G1D

2x5mm with GaP Dice •

Encapsulated with Green Diffused Package °

Long Leads •

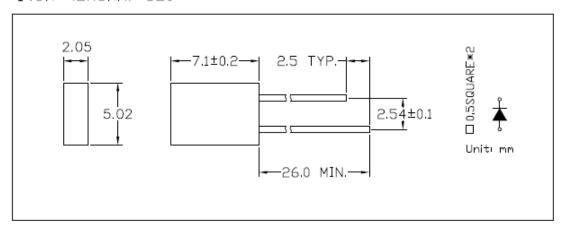
## **Absolute Maximum Ratings :** ( Ta=25°C )

Parameter	Symbol	Maximum Rating	Unit				
Power Dissipation	PD	100	mw				
Reverse Voltage	VR	5	V				
Average Forward Current	LAF	30	mA				
Peak Forward Current (Duty=0.1,10KHZ)	IPF	200	mA				
Opertating Temperature Range	Topr	-20°C to +80	$^{\circ}\!\mathbb{C}$				
Storage Temperature Range	Tstg	-40°C to +100	$^{\circ}\!\mathbb{C}$				
Lead Soldering Temperature {1.6mm(0.063inch) From Body} 260°C For 3 Seconds							

## Electro-Optical Characteristics ( $Ta = 25^{\circ}C$ )

Parameter	Test Condition	Symbol	Min.	Тур.	Max.	Unit
Forward Voltage	$I_F = 20mA$	VF		2.0	2.6	V
Reverse Current	V <sub>R</sub> =5V	IR			10	uA
Luminous Intensity	IF = 20mA	Iv		8		mcd
Wavelength	IF = 20mA	λ <b>p</b>				
		λd		573		
Viewing Angle	IF = 20mA	2 <b>0</b> 1/2		110		deg

Item: (2X5mm) 620





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#### ■ Typical Electro-Optical Characteristics Curve:

Fig 1. Forward Current vs. Forward Voltage

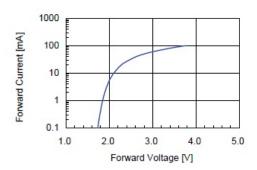


Fig 2. Relative Intensity vs. Forward Current

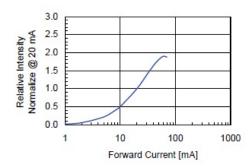


Fig 3. Forward Voltage vs. Temperature

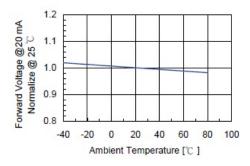


Fig 4. Relative Intensity vs. Temperature

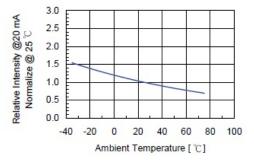
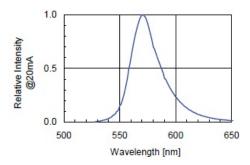


Fig 5. Relative Intensity vs. Wavelength





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#### •Soldering:

1. Manual of soldering

The temperature of the iron tip should not be higher than 260 °Cand

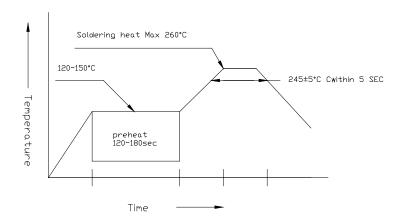
Soldering within 3 seconds per solder-land is to be observed

2. DIP soldering (Wave Soldering):

Preheating:120

°C~150°C within 5 sec.260°C(Max)

Gradual Cooling (Avoid quenching)



### 3. Reflow Soldering

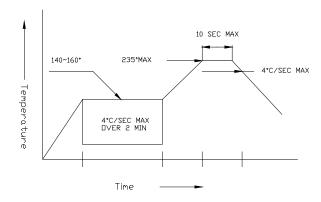
Preheating:140

°C~160°C±5°C.within 2 minutes.

Operation heating:235

**©(Max)**) seconds(Max)

Gradual Cooling (Avoid quenching)



#### •Handling:

Care must be taken not to cause to the epoxy resin portion of Yetda LEDS while it is exposed to high temperature.

Care must be taken not rub the epoxy resin portion of Yetda LEDS with hard or sharp article such as the sand blast and the metal hook