

### YETDA INDUSTRY LTD.

### 2x5mm Tri- Color Led Lamps 620RGB2E-CA

\*2x5mm with Red and Blue and Pure Green Dice  $\,\circ\,$ 

\*Encapsulated with milky lens Package  $\,\circ\,$ 

\*Common Anode  $\,^\circ$ 

#### Absolute Maximum Ratings :

Parameter	Maximum Rating	Unit			
Peak Current	100	mA			
Continuous Forward Current	20	mA			
Operating Temperature Range	$-40^{\circ}$ C to $+85^{\circ}$ C				
Storage Temperature Range	$-40^{\circ}$ C to $+100^{\circ}$ C				
Lead Soldering Temperature	$260^{\circ}$ C for 3 seconds				
	1.6mm(0.063 inch) from body				

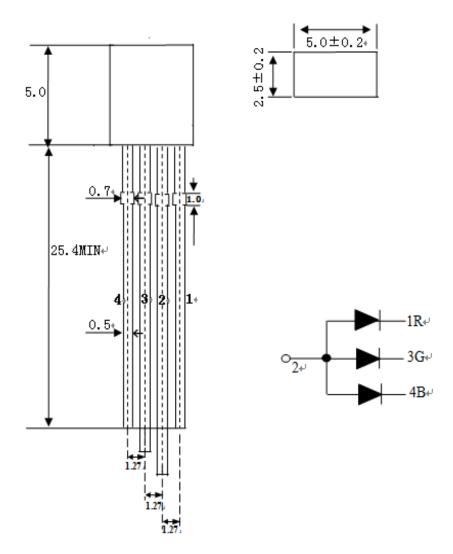
### Electro-Optical Characteristics $(Ta = 25^{\circ}C)$

Parameter Radiant	Test Condition	Symbol		Min.	Typ.	Max.	Unit
			R	1.8	2.2	2.6	
Forward Voltage	If = $20mA$	Vf	В	2.8	3.2	3.6	V
			G	2.8	3.2	3.6	
Luminous intensity	If = 20mA	IV	R		150		mcd
			В		130		
			G		450		
Wavelength If = 20mA		R	620	625	630		
		λd	В	460	465	470	nm
			G	515	520	525	
Viewing Angle	If = $20mA$	2 <b>θ</b> 1/2			135		deg



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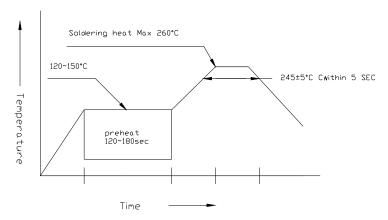
• Soldering:



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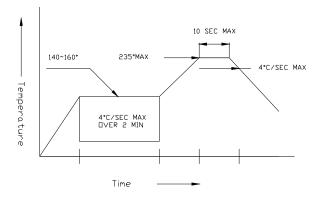
1. Manual of soldering

The temperature of the iron tip should not be higher than 260°C and Soldering within 3 seconds per solder-land is to be observed 2. DIP soldering (Wave Soldering): Preheating:120°C ~150°C within 5 sec.260°C (Max) Gradual Cooling (Avoid quenching)



3. Reflow Soldering

Preheating:  $140^{\circ}$ C ~ $160^{\circ}$ C  $\pm 5^{\circ}$ C, within 2 minutes. Operation heating:  $235^{\circ}$ C (Max) within 10 seconds(Max) Gradual Cooling (Avoid quenching)



#### • Handling:

Care must be taken not to cause to the epoxy resin portion of Yetda LEDS while it is exposed to high temperature.

Care must be taken not rub the epoxy resin portion of Yetda LEDS with hard or sharp article such as the sand blast and the metal hook