

# YETDA INDUSTRY LTD.

## 3mm Flat Green LED Lamps 709SG4G

- \* 3mm Flat Green Dice.
- \* Encapsulated With Water Clear Package with 2 leads.

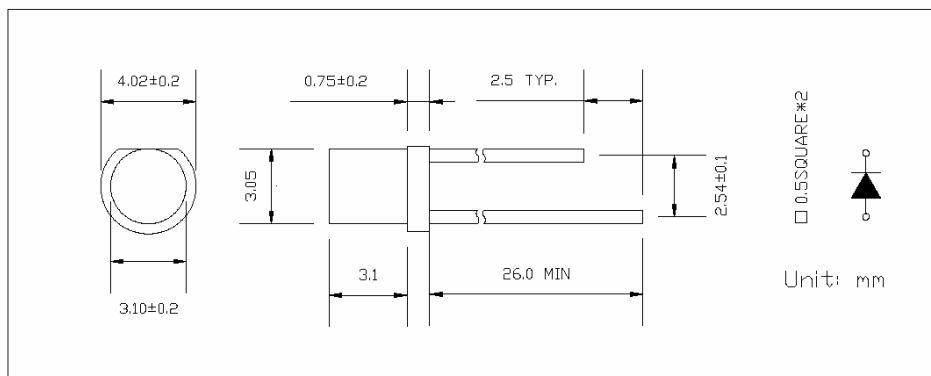
### Absolute Maximum Ratings : ( Ta=25°C )

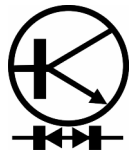
Parameter	Symbol	Maximum Rating	Unit
Power Dissipation	PD	100	mw
Reverse Voltage	VR	5	V
Average Forward Current	LAF	30	mA
Peak Forward Current (Duty=0.1,10KHZ)	IPF	200	mA
Operatating Temperature Range	T <sub>OPR</sub>	-20°C to +80 °C	
Storage Temperature Range	T <sub>STG</sub>	-40°C to +100 °C	
Lead Soldering Temperature { 1.6mm(0.063inch) From Body } 260°C For 3 Seconds			

### Electro-Optical Characteristics ( Ta = 25°C )

Parameter	Test Condition	Symbol	Min.	Typ.	Max.	Unit
Forward Voltage	I <sub>F</sub> = 20mA	V <sub>F</sub>	2.0		2.4	V
Reverse Current	V <sub>R</sub> = 5V	I <sub>R</sub>			10	uA
Luminous Intensity	I <sub>F</sub> = 20mA	I <sub>v</sub>	30	40		mcd
Wavelength	I <sub>F</sub> = 20mA	λ <sub>D</sub>	570	572	575	
Viewing Angle	I <sub>F</sub> = 20mA	2θ 1/2		90		deg

Item:709





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## ■ Typical Electro-Optical Characteristics Curve:

Fig 1. Forward Current vs. Forward Voltage

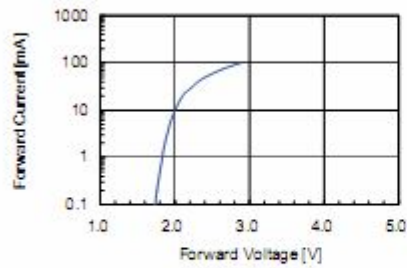


Fig 2. Relative Intensity vs. Forward Current

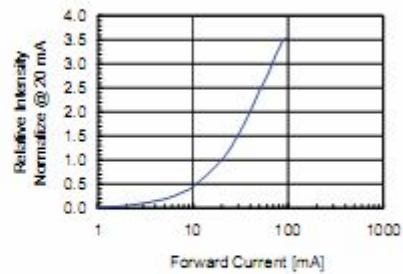


Fig 3. Forward Voltage vs. Temperature

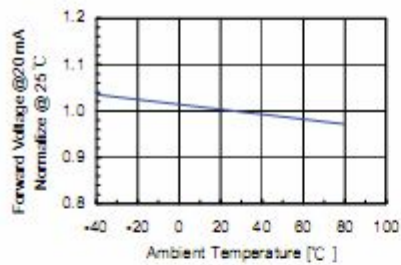


Fig4. Relative Intensity vs. Temperature

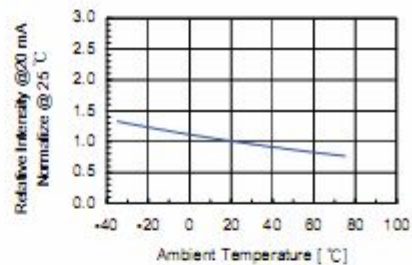
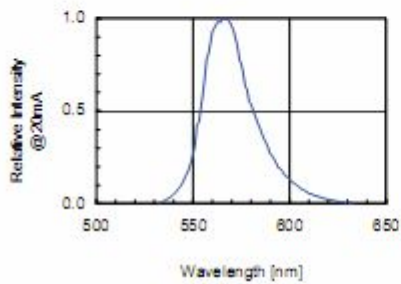
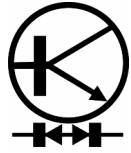


Fig 5. Relative Intensity vs. Wavelength





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## •Soldering:

### 1. Manual of soldering

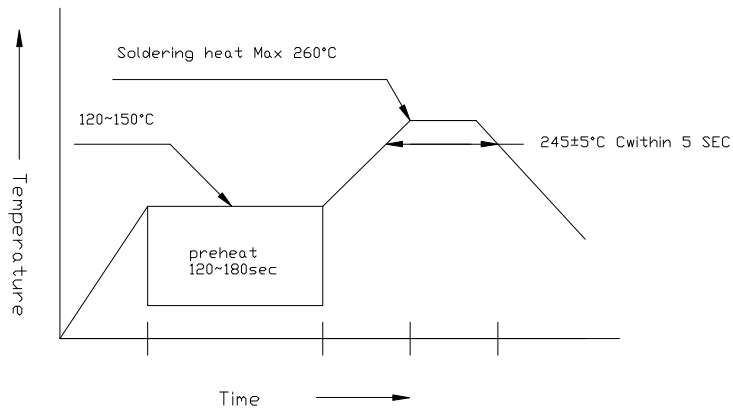
The temperature of the iron tip should not be higher than 260°C and

Soldering within 3 seconds per solder-land is to be observed

### 2. DIP soldering (Wave Soldering):

Preheating: 120°C ~ 150°C within 5 sec. 260°C (Max)

Gradual Cooling (Avoid quenching)

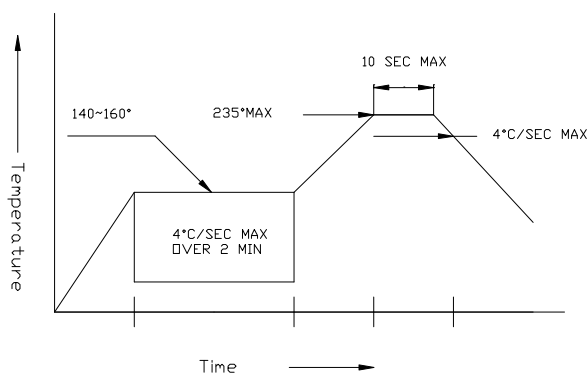


### 3. Reflow Soldering

Preheating: 140°C ~ 160°C ± 5°C, within 2 minutes.

Operation heating: 235°C (Max) within 10 seconds (Max)

Gradual Cooling (Avoid quenching)



## •Handling:

Care must be taken not to cause to the epoxy resin portion of Yetda LEDS while it is exposed to high temperature.

Care must be taken not rub the epoxy resin portion of Yetda LEDS with hard or sharp article such as the sand blast and the metal hook