



# YETDA INDUSTRY LTD.

## Q300HCG4G 3mm Green Color LED Lamps

- \* 3mm with Super Bright Green Dice.
- \* Encapsulated with Water Clear Package with 2 leads.
- \* Long Leads

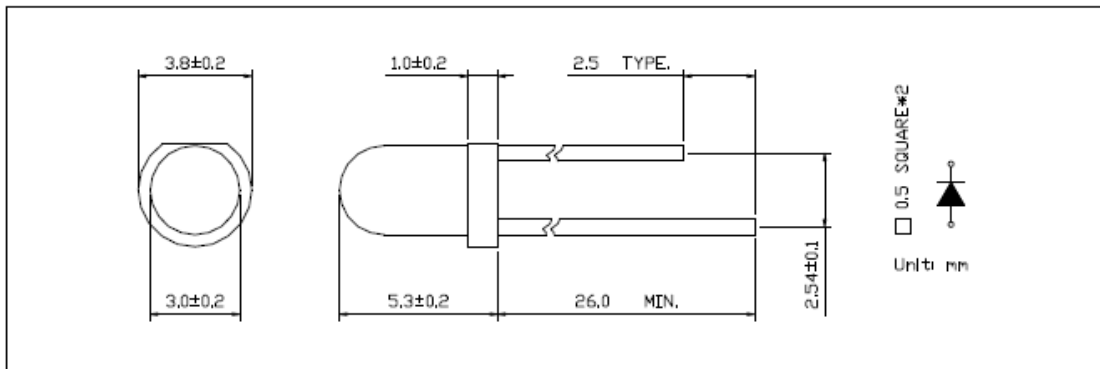
### Absolute Maximum Ratings : ( Ta=25°C )

Parameter	Symbol	Green	Unit
Power Dissipation	PD	100	mw
Reverse Voltage	VR	5	V
Average Forward Current	LAF	30	mA
Peak Forward Current (Duty=0.1,10KHZ)	IPF	200	mA
Operatating Temperature Range	T <sub>OPR</sub>	-20°C to +80 °C	
Storage Temperature Range	T <sub>STG</sub>	-40°C to °C +100	
Lead Soldering Temperature { 1.6mm(0.063inch) From Body } 260°C For 3 Seconds			

### Electro-Optical Characteristics ( Ta = 25°C )

Parameter	Test Condition	Symbol	Min.	Typ.	Max.	Unit
Forward Voltage	I <sub>F</sub> = 20mA	V <sub>F</sub>		2.0	2.4	V
Reverse Current	V <sub>R</sub> =5V	I <sub>R</sub>			10	uA
Luminous Intensity	I <sub>F</sub> = 20mA	I <sub>v</sub>		600		mcd
Wavelength	I <sub>F</sub> = 20mA	λ <sub>D</sub>		573		nm
Viewing Angle	I <sub>F</sub> = 20mA	2θ 1/2		20		deg

Item: 300





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## •Soldering:

### 1. Manual of soldering

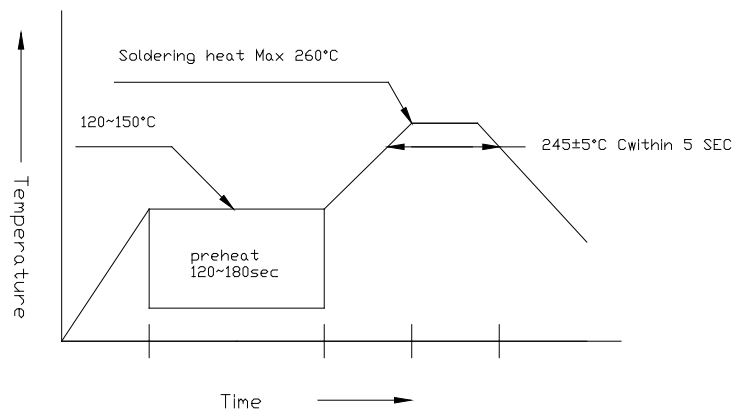
The temperature of the iron tip should not be higher than 260°C and

Soldering within 3 seconds per solder-land is to be observed

### 2. DIP soldering (Wave Soldering):

Preheating: 120°C~150°C within 5 sec. 260°C (Max)

Gradual Cooling (Avoid quenching)

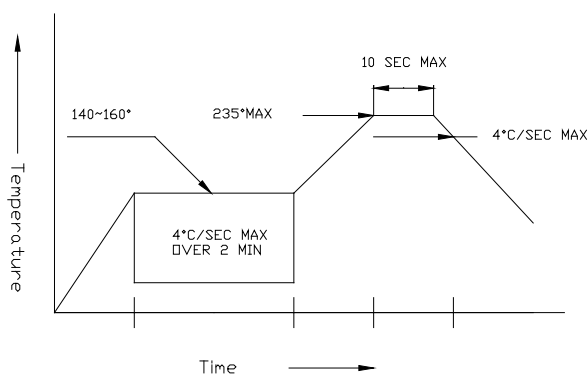


### 3. Reflow Soldering

Preheating: 140°C~160°C ±5°C, within 2 minutes.

Operation heating: 235°C (Max) within 10 seconds (Max)

Gradual Cooling (Avoid quenching)



## •Handling:

Care must be taken not to cause to the epoxy resin portion of Yetda LEDS while it is exposed to high temperature.

Care must be taken not rub the epoxy resin portion of Yetda LEDS with hard or sharp article such as the sand blast and the metal hook