

YETDA INDUSTRY LTD.

Q300LCH1G 3mm Red Color LED Lamps

- * 3mm with Red Bright Red Dice.
- * Encapsulated with diffused Package with 2 leads.
- * Long Leads

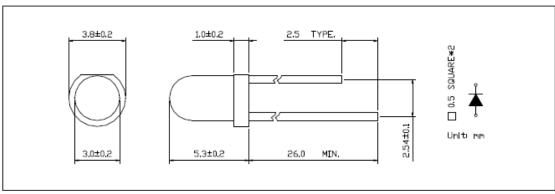
Absolute Maximum Ratings: (Ta=25°C)

Parameter	Symbol	Green	Unit		
Power Dissipation	PD	100	mw		
Reverse Voltage	VR	5	V		
Average Forward Current	Laf	30	mA		
Peak Forward Current (Duty=0.1,10KHZ)	IPF	200	mA		
Opertating Temperature Range	Topr	-20 ℃	to +80 °C		
Storage Temperature Range	Tstg	-40°C	to °C		
		+100			
Lead Soldering Temperature {1.6mm(0.063inch) From Body} 260°C For 3 Seconds					

Electro-Optical Characteristics ($Ta = 25^{\circ}C$)

Parameter	Test Condition	Symbol	Min.	Тур.	Max.	Unit
Forward Voltage	$I_F = 20 \text{mA}$	VF		2.0	2.4	V
Reverse Current	$V_R = 5V$	IR			10	uA
Luminous Intensity	$I_F = 20 \text{mA}$	I_{v}		2000		mcd
Wavelength	$I_F = 20 \text{mA}$	λр		625		nm
Viewing Angle	$I_F = 20 \text{mA}$	2 θ 1/2		80		deg

Item: 300



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•Soldering:

1. Manual of soldering

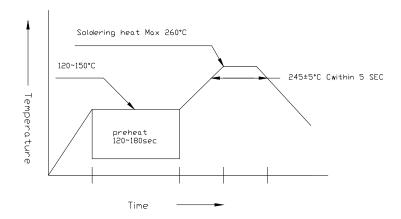
The temperature of the iron tip should not be higher than 260°C and

Soldering within 3 seconds per solder-land is to be observed

2. DIP soldering (Wave Soldering):

Preheating: $120^{\circ}\text{C} \sim 150^{\circ}\text{C}$ within 5 sec. 260°C (Max)

Gradual Cooling (Avoid quenching)

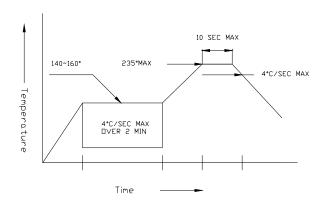


3. Reflow Soldering

Preheating: $140^{\circ}\text{C} \sim 160^{\circ}\text{C} \pm 5^{\circ}\text{C}$, within 2 minutes.

Operation heating:235 $^{\circ}$ C (Max)within 10 seconds(Max)

Gradual Cooling (Avoid quenching)



•Handling:

Care must be taken not to cause to the epoxy resin portion of Yetda LEDS while it is exposed to high temperature.

Care must be taken not rub the epoxy resin portion of Yetda LEDS with hard or sharp article such as the sand blast and the metal hook