

YETDA INDUSTRY LTD.

5mm Green Super Bright LED Lamps Q500FXGCR1H-5V

5mm with AlGaInP Dice with Resistor chip inside •

Encapsulated with Green Diffused Package •

Long Leads •

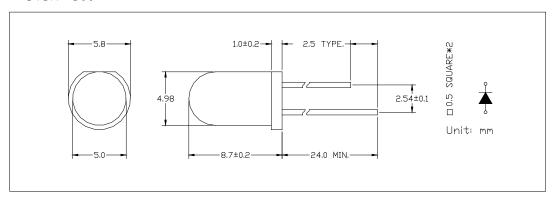
Absolute Maximum Ratings: (Ta=25°C)

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Parameter	Symbol	Maximum Rating	Unit			
Power Dissipation	PD	100	mw			
Reverse Voltage	VR	5	V			
Average Forward Current	Laf	30	mA			
Peak Forward Current (Duty=0.1,10KHZ)	IPF	200	mA			
Operating Temperature Range	Topr	-20°C to +80	$^{\circ}\!\mathbb{C}$			
Storage Temperature Range	Tstg	-40°C to +100 °C				
Lead Soldering Temperature {1.6mm(0.063inch) From Body} 260°C For 3 Seconds						

Electro-Optical Characteristics ($Ta = 25^{\circ}C$)

Parameter	Test Condition	Symbol	Min.	Тур.	Max.	Unit
Forward Voltage	$I_F = 20 \text{mA}$	VF		5		V
Reverse Current	V _R =5V	IR			10	uA
Luminous Intensity	$I_F = 20 \text{mA}$	Iv	100	120		mcd
Wavelength	IF = 20mA	λ p				
		λd		573		
Viewing Angle	$I_F = 20 mA$	2 θ 1/2		80		deg

Item: 500





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•Soldering:

1. Manual of soldering

The temperature of the iron tip should not be higher than 260 °Cand

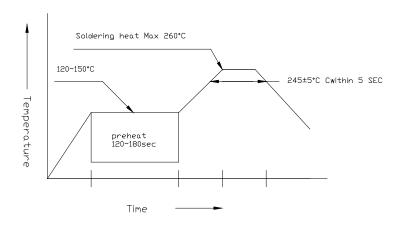
Soldering within 3 seconds per solder-land is to be observed

2. DIP soldering (Wave Soldering):

Preheating:120

°C~150°C within 5 sec.260°C(Max)

Gradual Cooling (Avoid quenching)



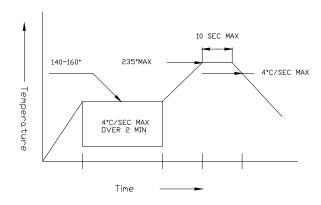
3. Reflow Soldering

Preheating:140

Operation heating:235

Gradual Cooling (Avoid quenching)

°C~160°C ±5°C, within 2 minutes. °C(Max)within 10 seconds(Max)



•Handling:

Care must be taken not to cause to the epoxy resin portion of Yetda LEDS while it is exposed to high temperature.

Care must be taken not rub the epoxy resin portion of Yetda LEDS with hard or sharp article such as the sand blast and the metal hook