

# YETDA INDUSTRY LTD.

## 5mm Super Bright Red LED Lamps Q534HCH4D

- \* 5 mm with Super Bright Red Dice  $\circ$
- \* Encapsulated with water clear package •
- \* Long leads •

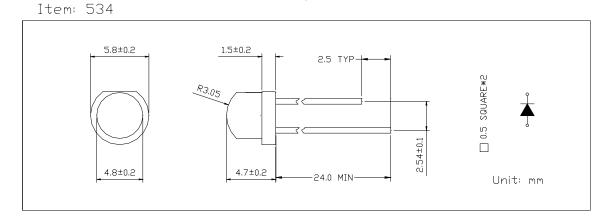
#### Absolute Maximum Ratings :

| Parameter                   | Maximum Rating                     | Unit |  |  |
|-----------------------------|------------------------------------|------|--|--|
| Peak Forward Current        | 120                                | mA   |  |  |
| Continuous Forward Current  | 30                                 | mA   |  |  |
| Operating Temperature Range | $-20^{\circ}$ C to $+75^{\circ}$ C |      |  |  |
| Storage Temperature Range   | -40°C + 100°C                      |      |  |  |
| Lead Soldering Temperature  | $260^{\circ}$ C for 5 seconds      |      |  |  |

Electro-Optical Characteristics  $(Ta = 25^{\circ}C)$ 

| Parameter Radiant  | Test Condition | Symbol          | Min. | Тур. | Max. | Unit |
|--------------------|----------------|-----------------|------|------|------|------|
| Forward Voltage    | If = 20Ma      | Vf              |      | 2.0  | 2.4  | V    |
| Reverse Current    | Vr = 5V        | Ir              |      |      | 10   | uA   |
| Luminous Intensity | If = 20mA      | Iv              | 800  |      |      | mcd  |
| Spectral Bandwidth | If = 20mA      | Δλ              |      | 20   |      | nm   |
| Wavelength         | If = 20mA      | Δp              |      |      |      | nm   |
|                    |                | Δd              |      | 630  |      | nm   |
| Viewing Angle      | If = 20mA      | 2' <b>0</b> 1/2 |      | 80   |      | deg  |







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## Typical Electro-Optical Characteristics Curve:

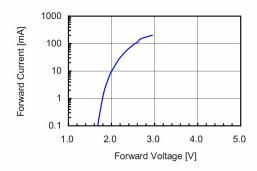


Fig 1. Forward Current vs. Forward Voltage



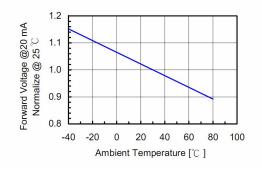


Fig 5. Relative Intensity vs. Wavelength

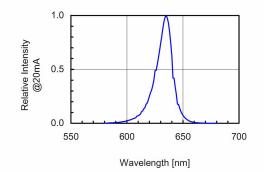


Fig 2. Relative Intensity vs. Forward Current

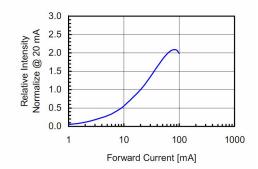
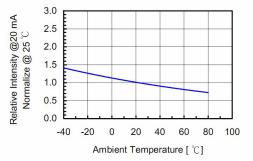


Fig 4. Relative Intensity vs. Temperature



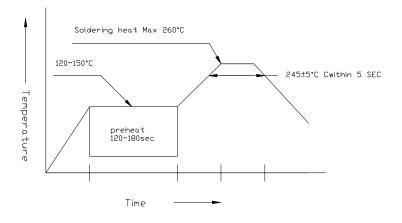


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#### • Soldering:

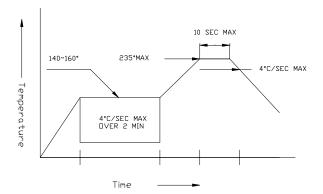
1. Manual of soldering

The temperature of the iron tip should not be higher than 260°C and Soldering within 3 seconds per solder-land is to be observed 2. DIP soldering (Wave Soldering): Preheating:120°C ~150°C within 5 sec.260°C (Max) Gradual Cooling (Avoid quenching)



3. Reflow Soldering

Preheating:140°C  $\sim$ 160°C  $\pm$ 5°C, within 2 minutes. Operation heating:235°C (Max) within 10 seconds(Max) Gradual Cooling (Avoid quenching)



### • Handling:

Care must be taken not to cause to the epoxy resin portion of Yetda LEDS while it is exposed to high temperature.

Care must be taken not rub the epoxy resin portion of Yetda LEDS with hard or sharp article such as the sand blast and the metal hook