

YETDA INDUSTRY LTD.

3mm Flat Yellow Superbright LED Lamps Q709HCY4G

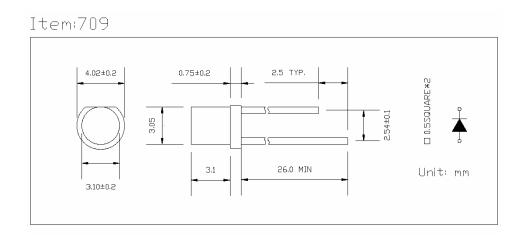
- * 3mm Flat Yellow Superbright Dice.
- * Encapsulated With Water Clear Package with 2 leads.

Absolute Maximum Ratings : (Ta=25℃)

Parameter	Symbol	Maximum Rating	Unit			
Power Dissipation	PD	100	mw			
Reverse Voltage	VR	5	V			
Average Forward Current	LAF	30	mA			
Peak Forward Current (Duty=0.1,10KHZ)	IPF	200	mA			
Opertating Temperature Range	Topr	-20°C to +80	$^{\circ}\!\mathbb{C}$			
Storage Temperature Range	Tstg	-40°C to +100	$^{\circ}\!\mathbb{C}$			
Lead Soldering Temperature {1.6mm(0.063inch) From Body} 260° € For 3 Seconds						

Electro-Optical Characteristics ($Ta = 25^{\circ}C$)

Parameter	Test Condition	Symbol	Min.	Тур.	Max.	Unit
Forward Voltage	$I_F = 20 \text{mA}$	VF	2.0		2.4	V
Reverse Current	V _R =5V	IR			10	uA
Luminous Intensity	$I_F = 20 \text{mA}$	Iv	150	200		mcd
Wavelength	$I_F = 20 \text{mA}$	λъ	590		595	
Viewing Angle	IF = 20mA	2 θ 1/2		90		deg



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■ Typical Electro-Optical Characteristics Curve:

Fig 1. Forward Current vs. Forward Voltage

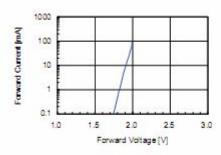


Fig 2. Relative Intensity vs. Forward Current

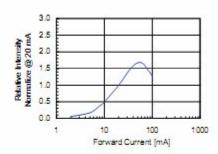


Fig 3. Forward Voltage vs. Temperature

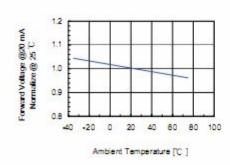


Fig 4. Relative Intensity vs. Temperature

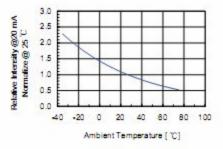
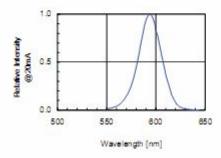


Fig 5. Relative Intensity vs. Wavelength



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•Soldering:

1. Manual of soldering

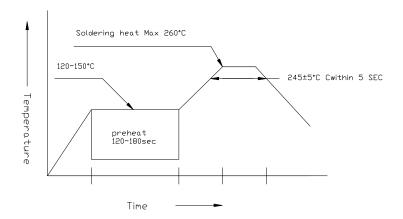
The temperature of the iron tip should not be higher than 260°C and

Soldering within 3 seconds per solder-land is to be observed

2. DIP soldering (Wave Soldering):

Preheating: 120° C ~ 150° C within 5 sec. 260° C (Max)

Gradual Cooling (Avoid quenching)

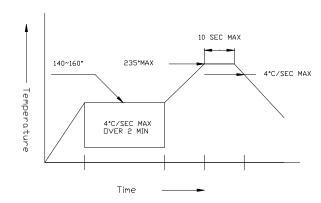


3. Reflow Soldering

Preheating: 140° C ~ 160° C ± 5° C, within 2 minutes.

Operation heating:235 $^{\circ}$ C (Max)within 10 seconds(Max)

Gradual Cooling (Avoid quenching)



•Handling:

Care must be taken not to cause to the epoxy resin portion of Yetda LEDS while it is exposed to high temperature.

Care must be taken not rub the epoxy resin portion of Yetda LEDS with hard or sharp article such as the sand blast and the metal hook