

### **Technical Data Sheet**

### MODEL NO: Q776Y4P-PLK

2.8 x 3.5 x 0.8mm Yellow SMD

Features :

•Compatible with automatic placement equipment

•Compatible with reflow solder process

Applications:

Indicators

•Automotive : backlighting in dashboard and switch

Dice material	Emitted color	Lens Color
AlGaInP	Yellow	Water Clear

### Electrical/Optical Characteristics(Ta=25°C)

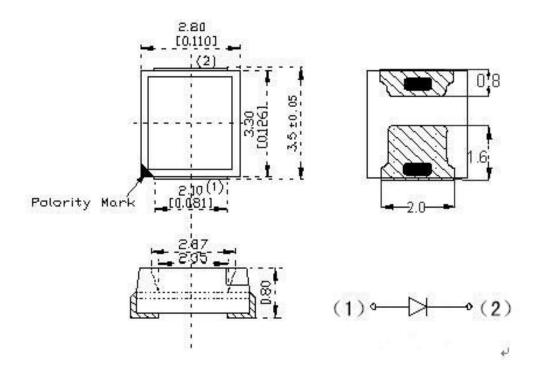
Parameter	Test Condition	Value			Unit	
		Min	Тур	Max	Unit	
Dominant wavelength	IF=150mA	λD	590	592.5	595	nm
Forward voltage	IF=150mA	VF	2.0		2.4	V
Luminous Intensity	IF=150mA	lv		3000		mcd
Luminous Flux	IF=150mA	Φ		6.5	7	Im
Viewing angle at 50% Iv	IF=10mA	2 <i>0</i> 1/2		120		Deg
Reverse current	Vr=5V	lr			10	μΑ

### Absolute Maximum Ratings(Ta= $25^{\circ}C$ )

Parameter	Symbol	Value	Unit
Power dissipation	Pd	500	mW
Forward current	lf	150	mA
Reverse voltage	VR	5	V
Operating temperature range	Тор	-20 ~+80	°C
Storage temperature range	Tstg	-40 ~+80	°C
Peak pulsing current (Duty 1/10@1KHZ )[1]	IFP	150	mA



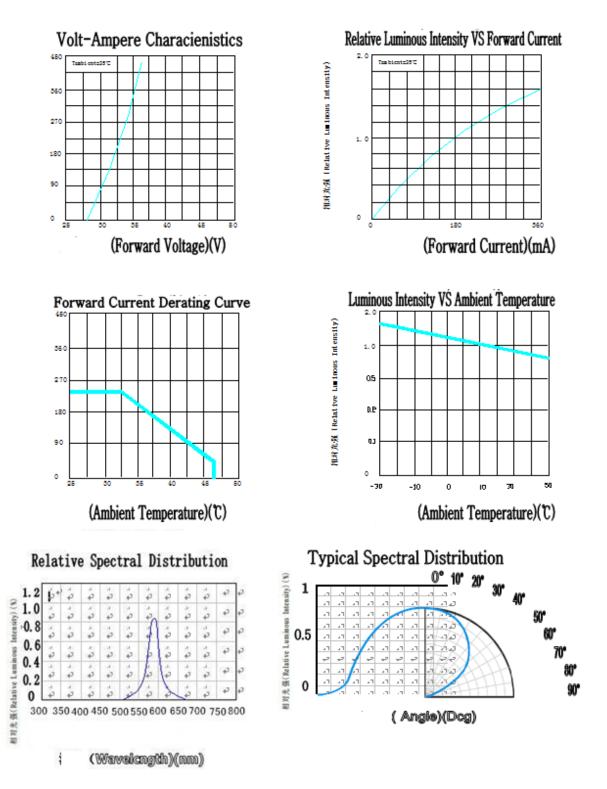
## PACKAGING DIMENSIONS (mm):



- 1. All dimension units are millimeters.
- 2. All dimension tolerance is ±0.2mm unless otherwise noted.

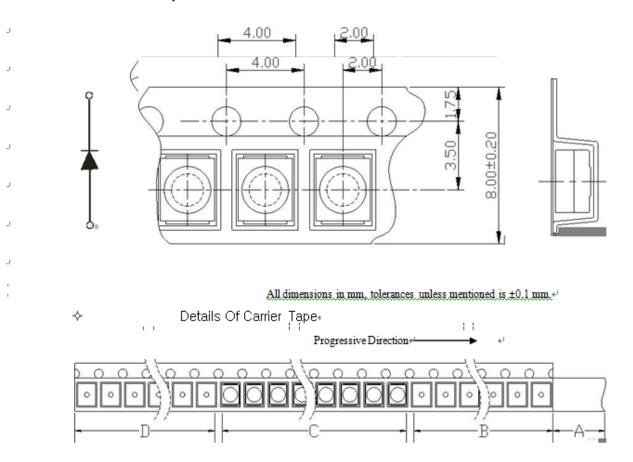


(Optical-Electrical Characteristic) +

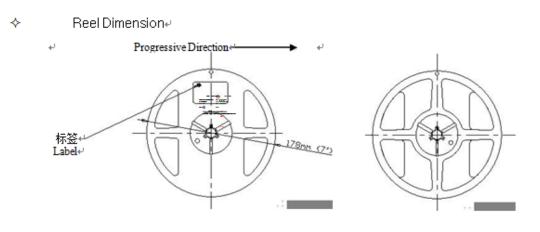




### Carrier Tape ..



A: Top Cover Tape, 300mm; B: Leader, Empty, 200mm; C: 4000 Lamps Loaded; D: Trailer, Empty, 200mm.





### **Precautions For Use :**

### **Over - current - proof**

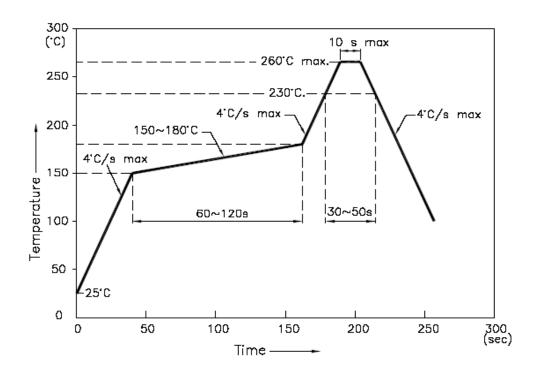
Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen)

#### Storage

1. The operation of temperature and R.H. are  $: 5^{\circ}$ C  $\sim 30^{\circ}$ C,  $60^{\circ}$ R.H. Max.

- 2. Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a dampproof box with desiccating regent. Considering the tape life, we suggest our customers to use our products within 1.5 year (from production date).
- 3. It's recommended to bake before soldering when the package is unsealed after 72 hrs. The condition is :  $60^{\circ}C\pm5^{\circ}C$  for 15 hrs.

■ Reflow Temp/Time



### NOTES:

- 1. We recommend the reflow temperature  $245^{\circ}C(\pm 5^{\circ}C)$ .the maximum soldering temperature should be limited to  $260^{\circ}C$ .
- 2. dont cause stress to the epoxy resin while it is exposed to high temperature.
- 3. Number of reflow process shall be 2 times or less.

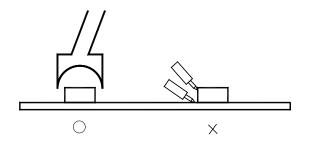


### ■Soldering iron

Basic spec is  $\leq 5$ sec when 260°C. If temperature is higher, time should be shorter (+10°C  $\rightarrow$  -1sec ).Power dissipation of iron should be smaller than 20W, and temperatures should be controllable .Surface temperature of the device should be under 230°C .

### ■Rework

- 1. Customer must finish rework within 5 sec under  $260^{\circ}$ C.
- 2. The head of iron can not touch copper foil
- 3. Twin-head type is preferred.



■ Avoid rubbing or scraping the resin by any object, during high temperature, for example reflow solder etc.