



# YETDA INDUSTRY LTD.

## Technical Data Sheet

**MODEL NO : S194ANW4**

**1.6 x 0.8 x 0.4mm White SMD**

### Features

- Package: 5000pcs per reel
- Compatible with automatic placement equipment
- Compatible with reflow solder process

### Applications :

- Indicators
- Automotive : backlighting in dashboard and switch
- Backlight for LCD

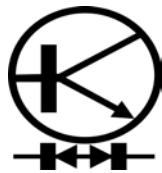
Dice material	Emitted color	Lens Color
InGaN	White	Yellow

### Electrical/Optical Characteristics(Ta=25°C )

Parameter	Test Condition	Symbol	Value			Unit
			Min	Typ	Max	
Luminous intensity	I <sub>F</sub> =5mA	I <sub>V</sub>	80		225	mcd
Chromaticity Coordinates	I <sub>F</sub> =5mA	X		0.26		-
		Y		0.26		-
Forward voltage	I <sub>F</sub> =5mA	V <sub>F</sub>	2.8		3.4	V
Viewing angle	I <sub>F</sub> =5mA	2θ 1/2		120		Deg
Reverse current	V <sub>R</sub> =5V	I <sub>R</sub>			10	μA

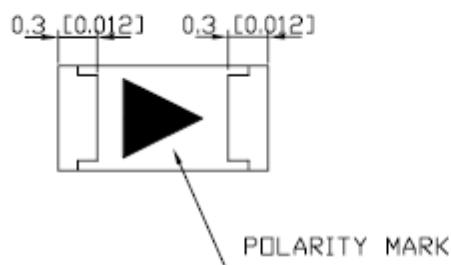
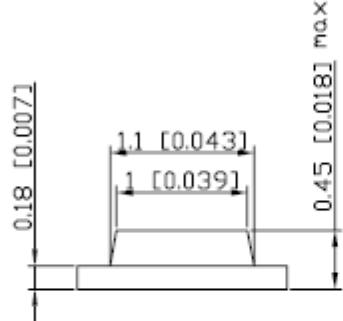
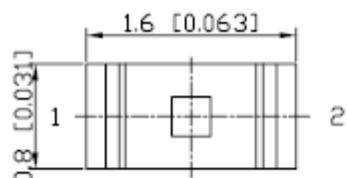
### Absolute Maximum Ratings(Ta=25°C )

Parameter	Symbol	Value	Unit
Power dissipation	P <sub>d</sub>	30	mW
Forward current	I <sub>F</sub>	10	mA
Reverse voltage	V <sub>R</sub>	5	V
Operating temperature range	T <sub>op</sub>	-20 ~ +80	°C
Storage temperature range	T <sub>stg</sub>	-40 ~ +80	°C
Peak pulsing current (1/10 duty f=1kHz)	I <sub>FP</sub>	20	mA



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PACKAGING DIMENSIONS (mm):





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### VF Rank

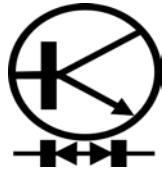
Rank	VF(V)		Condition
	Min	Max	
F1	2.6	2.7	IF=5mA
F2	2.7	2.8	
G1	2.8	2.9	
G2	2.9	3.0	
H1	3.0	3.1	
H2	3.1	3.2	
J1	3.2	3.3	
J2	3.3	3.4	

**Tolerance:**±0.05V

### IV Rank

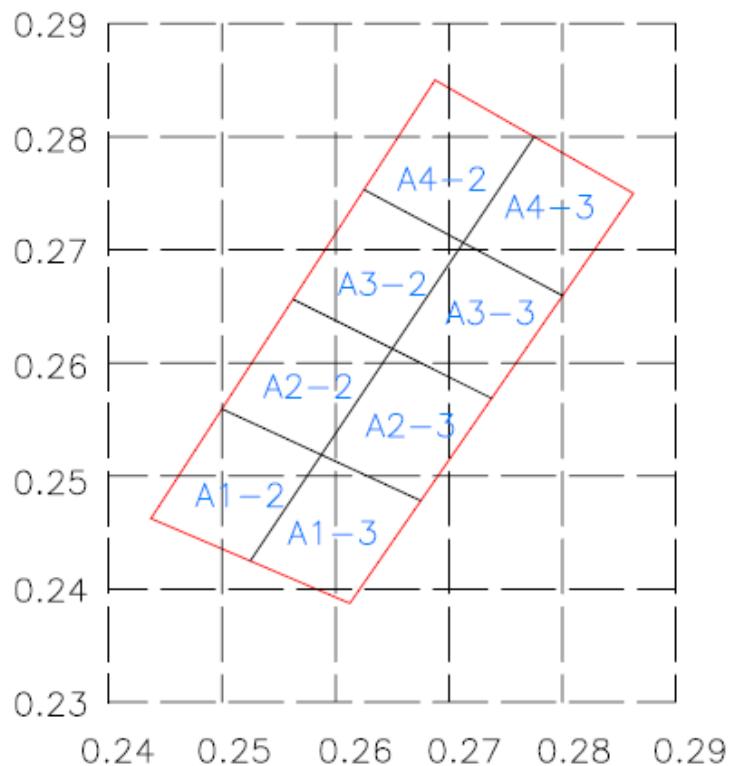
Rank	IV(mcd)		Condition
	Min	Max	
M	80	100	IF=5mA
N	100	130	
P	130	170	
Q	170	225	

**Tolerance:**±15%



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X/Y Rank



A1-2	X	0.250	0.259	0.253	0.244	A1-3	X	0.259	0.268	0.261	0.253
	Y	0.256	0.252	0.242	0.246		Y	0.252	0.248	0.239	0.242
A2-2	X	0.256	0.265	0.259	0.250	A2-3	X	0.265	0.274	0.268	0.259
	Y	0.266	0.261	0.252	0.256		Y	0.261	0.257	0.248	0.252
A3-2	X	0.262	0.271	0.265	0.256	A3-3	X	0.271	0.280	0.274	0.265
	Y	0.275	0.271	0.261	0.266		Y	0.271	0.266	0.257	0.261
A4-2	X	0.269	0.277	0.271	0.262	A4-3	X	0.277	0.286	0.280	0.271
	Y	0.285	0.280	0.271	0.275		Y	0.280	0.275	0.266	0.271

Tolerance: ±0.005



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## Precautions For Use :

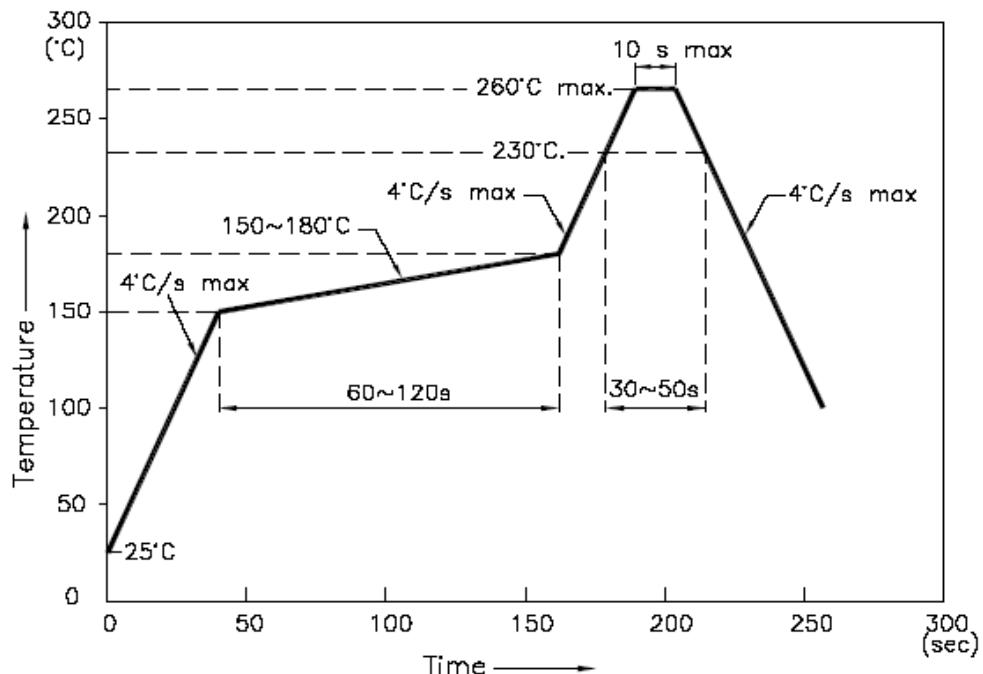
### Over - current - proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change ( Burn out will happen )

### Storage

1. The operation of temperature and R.H. are :  $5^{\circ}\text{C} \sim 30^{\circ}\text{C}$ , 60%R.H. Max.
2. Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a damp-proof box with desiccating agent. Considering the tape life, we suggest our customers to use our products within 1.5 year ( from production date ).
3. It's recommended to bake before soldering when the package is unsealed after 72 hrs. The condition is :  $60^{\circ}\text{C} \pm 5^{\circ}\text{C}$  for 15hrs.

## ■ Reflow Temp/Time



### NOTES:

1. We recommend the reflow temperature  $245^{\circ}\text{C} (\pm 5^{\circ}\text{C})$ . the maximum soldering temperature should be limited to  $260^{\circ}\text{C}$ .
2. dont cause stress to the epoxy resin while it is exposed to high temperature.
3. Number of reflow process shall be 2 times or less.



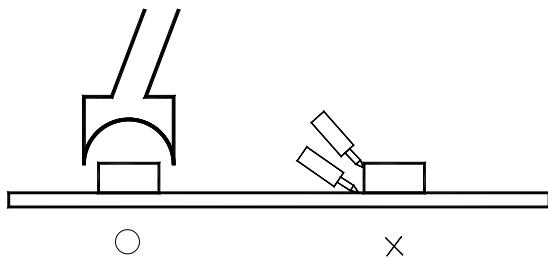
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## ■ Soldering iron

Basic spec is  $\leq 5$ sec when  $260^{\circ}\text{C}$ . If temperature is higher, time should be shorter ( $+10^{\circ}\text{C} \rightarrow -1\text{sec}$ ). Power dissipation of iron should be smaller than 20W, and temperatures should be controllable .Surface temperature of the device should be under  $230^{\circ}\text{C}$  .

## ■ Rework

1. Customer must finish rework within 5 sec under  $260^{\circ}\text{C}$ .
2. The head of iron can not touch copper foil
3. Twin-head type is preferred.



## ■ Avoid rubbing or scraping the resin by any object, during high temperature, for example reflow 、 solder etc.