

# YETDA INDUSTRY LTD.

## 1.9mm\*3.15mm\*4.15mm Ultra Bright Pure Green Led Lamps S612TG4G

- \* 1.9mm\*3.15mm\*4.15mm with Pure Green Dice.
- \* Encapsulated with Water Clear Package.
- \* Short Leads.
- \* RoHS Compliance.

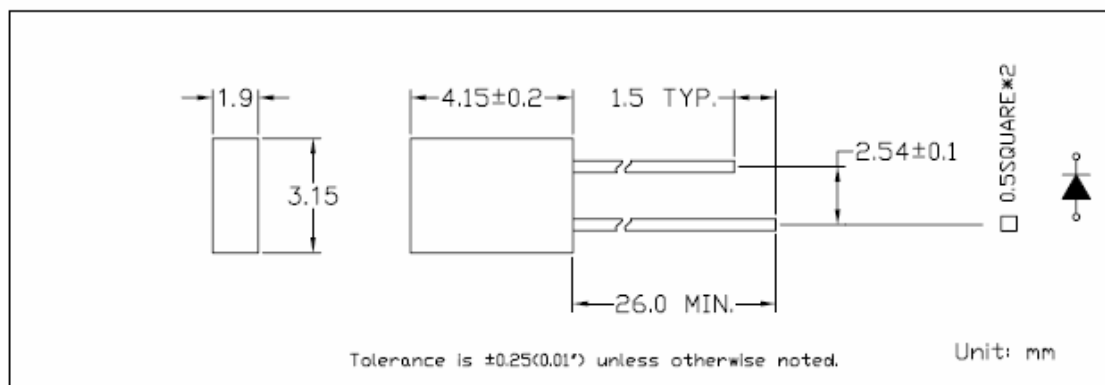
### Absolute Maximum Ratings :

Parameter	Maximum Rating	Unit
Peak Forward Current	120	mA
Continuous Forward Current	30	mA
Operating Temperature Range	- 20°C to + 75°C	
Storage Temperature Range	- 40°C to + 100°C	
Lead Soldering Temperature	260°C for 3 seconds 1.6mm (0.063 inch) from body	

### Electro-Optical Characteristics ( Ta = 25°C )

Parameter Radiant	Test Condition	Symbol	Min.	Typ.	Max.	Unit
Forward Voltage	IF = 20mA	VF		3.2	3.8	V
Reverse Current	VR = 5V	IR	5			uA
Luminous Intensity	IF = 20mA	Iv		700	1000	mcd
Spectral Bandwidth	IF = 20mA	$\Delta\lambda$		20		nm
Wavelength	IF = 20mA	$\lambda_d$		525		nm
Viewing Angle	IF = 20mA	2 $\theta$ 1/2		60		deg

Item: 612



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Fig 1. Forward Current vs. Forward Voltage

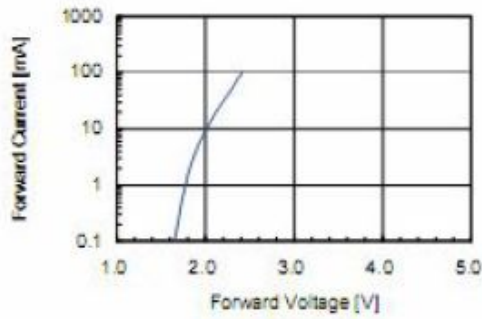


Fig 2. Relative Intensity vs. Forward Current

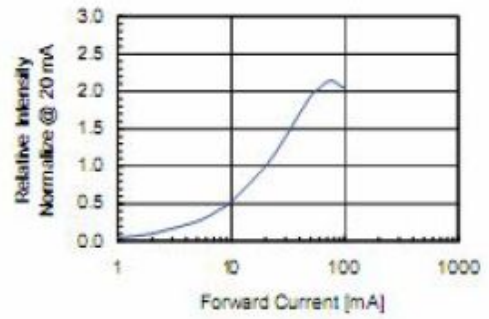


Fig 3. Forward Voltage vs. Temperature

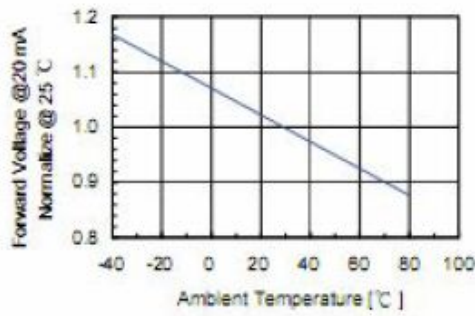


Fig 4. Relative Intensity vs. Temperature

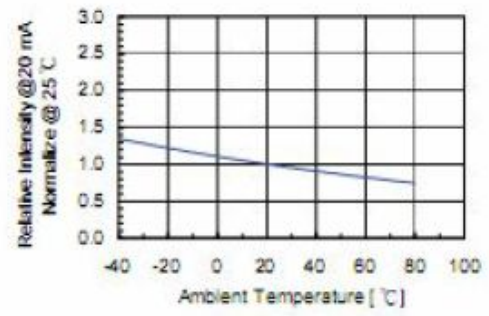
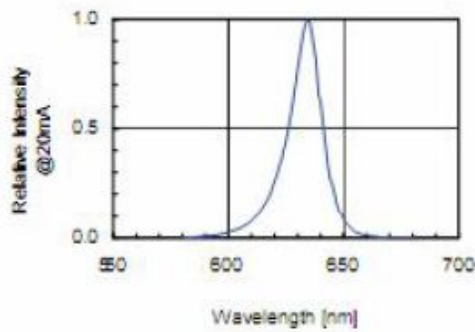
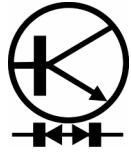


Fig 5. Relative Intensity vs. Wavelength





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## •Soldering:

### 1. Manual of soldering

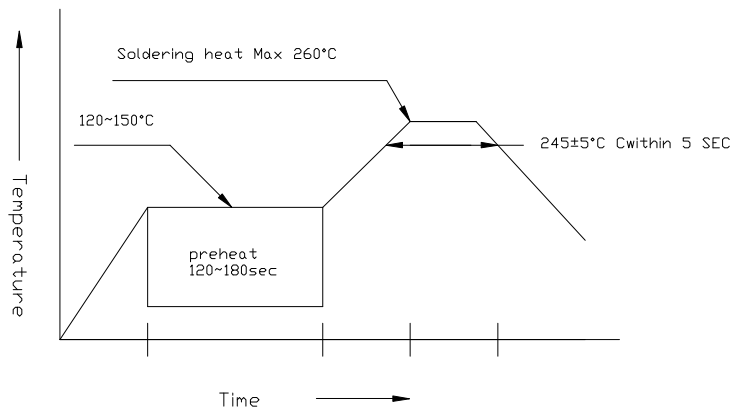
The temperature of the iron tip should not be higher than 260°C and

Soldering within 3 seconds per solder-land is to be observed

### 2. DIP soldering (Wave Soldering):

Preheating: 120°C ~ 150°C within 5 sec. 260°C (Max)

Gradual Cooling (Avoid quenching)

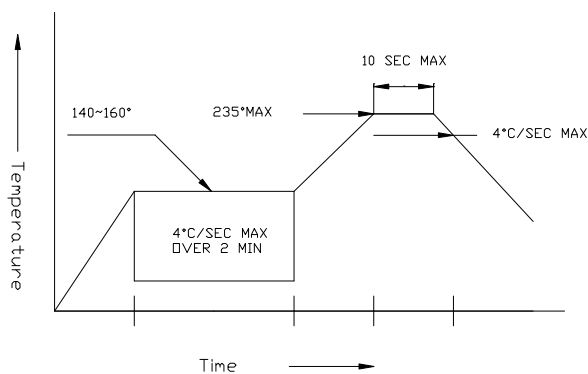


### 3. Reflow Soldering

Preheating: 140°C ~ 160°C ± 5°C, within 2 minutes.

Operation heating: 235°C (Max) within 10 seconds (Max)

Gradual Cooling (Avoid quenching)



## •Handling:

Care must be taken not to cause to the epoxy resin portion of Yetda LEDS while it is exposed to high temperature.

Care must be taken not rub the epoxy resin portion of Yetda LEDS with hard or sharp article such as the sand blast and the metal hook