

YETDA INDUSTRY LTD.

# 0.5W High Power LED(Emitter)Lambertian R015E(紅光 PC 透鏡 60 度)

0.5W High Power with AlGaInP Dice •

Encapsulated with Water Clear Lens Package °

### **Absolute Maximum Ratings :**

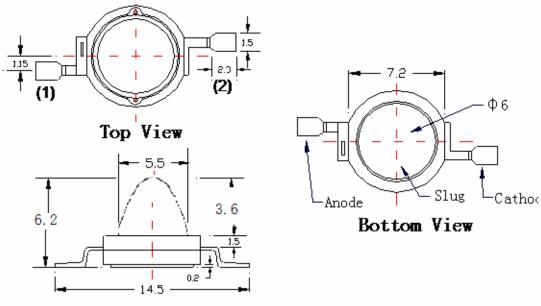
Parameter	Maximum Rating	Unit			
Peak Forward Current	120	mA			
Continuous Forward Current	30	mA			
Operating Temperature Range	$-40^{\circ}$ C to $+85^{\circ}$ C				
Storage Temperature Range	$-50^{\circ}$ C to $+100^{\circ}$ C				
Lead Soldering Temperature	$260^{\circ}$ C for 3 seconds				
	1.6mm(0.063 inch) from body				
Electric Optical Characteristics $(T_{0} - 25^{\circ}C)$					

# Electro-Optical Characteristics $(Ta = 25^{\circ}C)$

Parameter Radiant	Test Condition	Symbol	Min.	Тур.	Max.	Unit
Forward Voltage	IF = 150mA	Vf		2.0	2.6	V
Reverse Current	VR = 5V	Ir			5	uA
Luminous Intensity	IF = 150 mA	Iv	10		30	lm
Wavelength	IF = 150mA	λd	620		630	nm
Viewing Angle	IF = 150 mA	2 <b>θ</b> 1/2		60		deg

Please refer to CIE1931 Chromaticity Coordinate diagram

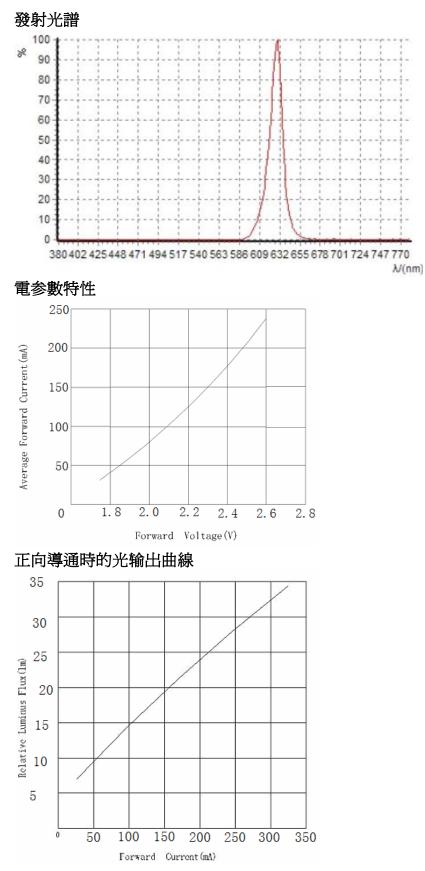
Package



Side View



Electrical/Optical Characteristics Curves ( 電氣/光學特性曲線)



13JUN12S



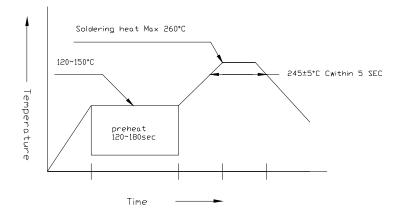


#### •Soldering:

1. Manual of soldering

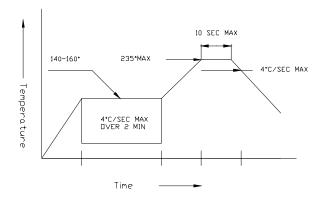
The temperature of the iron tip should not be higher than  $260^{\circ}$ C and Soldering within 3 seconds per solder-land is to be observed 2. DIP soldering (Wave Soldering): Preheating: $120^{\circ}$ C ~ $150^{\circ}$ C within 5 sec. $260^{\circ}$ C (Max)

Gradual Cooling (Avoid quenching)



3. Reflow Soldering

Preheating:  $140^{\circ}$ C ~ $160^{\circ}$ C ±5°C, within 2 minutes. Operation heating:  $235^{\circ}$ C (Max) within 10 seconds(Max) Gradual Cooling (Avoid quenching)



## •Handling:

Care must be taken not to cause to the epoxy resin portion of Yetda LEDS while it is exposed to high temperature.

Care must be taken not rub the epoxy resin portion of Yetda LEDS with hard or sharp article such as the sand blast and the metal hook