



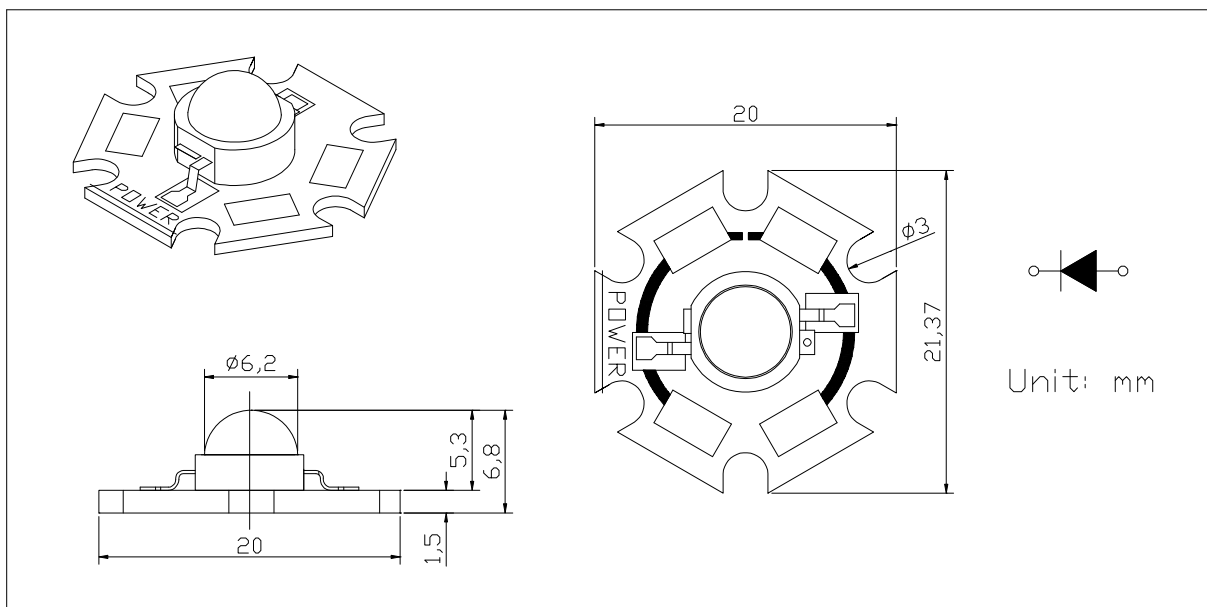
YETDA INDUSTRY LTD.

3W HIGH POWER LED (STAR III) W081F

Features	Applications
* Long operating life	* Reading lights (car, bus, aircraft)
* Highest flux	* LCD Backlights/light Guides
* Available in White:2500K-25000K	* Fiber optic alternative/ Decorative Entertainment
* Lambertian radiation pattern	* Mini-accent/Up lighters/Down lighters/ Orientation
* More energy efficient than incandescent and most halogen lamps	* Indoor/Outdoor commercial and Residential Architectural
* Low voltage DC operated	* Cove/Under shelf/Task
* Cool beam, safe to the touch	* Bollards/Security/Garden
* Instant light (less than 100ns)	* Portable (flashlight, bicycle)
* Fully dimmable	* Edge-lit signs (Exit, point of sale)
* No UV	* Automotive Exit (Stop-Tail-Turn,CHMSL, Mirror Side Repeat)
* Superior ESD protection	* Traffic signaling / Beacons / RailCrossing and Wayside
* Eutectic die bonding	
* RoHS compliant	

PACKAGE

Item:X081F





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Typical Optical/ Electrical Characteristics @T_J=25°C

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward Voltage	V _F	I _F =700mA		3.55	3.99	V
Reverse Current	I _R	V _R =5v			50	uA
50% Power Angle	2θ _{1/2}	I _F =700mA	40		80	deg
Luminous Intensity V	φ _V	I _F =700mA	113.6		147.7	lm
Luminous Intensity W	φ _V	I _F =700mA	147.7		192	lm
Recommend Forward Current	I _F	--		700		mA
Chromaticity	T _c	I _F =700mA	5000		10000	k
Thermal Resistance, Junction to Case	R _{JP}	I _F =700mA		10		°C/w

Notes:

1. Tolerance of measurement of forward voltage±0.1V.
2. Tolerance of measurement of peak Wavelength±2.0nm.
3. Tolerance of measurement of luminous intensity±15%.

Absolute Maximum Rating

Item	Symbol	Absolute Maximum Rating	Unit
Forward Current	I _F	700	mA
Peak Forward Current*	I _{FP}	1200	mA
Reverse Voltage	V _R	5	V
Power Dissipation	P _D	3000	mW
Electrostatic discharge	E _{SD}	±4500	V
Operation Temperature	T _{OPR}	-40~+80	°C
Storage Temperature	T _{STG}	-40~+100	°C
Lead Soldering Temperature*	T _{SOL}	Max. 260°C for 3sec Max.	

*IFP Conditions : Pulse Width≤10msec duty≤1/10

* All high power emitter LED products mounted on aluminum metal-core printed circuit board, can be lighted directly, but we do not recommend lighting the high power products for more than 5 seconds without a appropriate heat dissipation equipment.

* Re-flow, wave peak and soak- stannum soldering etc.is not suitable for this products.

* Suggest to solder it by professional high power LED soldering machine.

* Can use invariable-temperature searing-iron with soldering condition:≤260 degree less than 3 seconds.



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Typical Optical/Electrical Characteristics Curves (T_J=25°C Unless Otherwise Noted)

Fig 1. Relative Luminous Flux vs. Forward Current

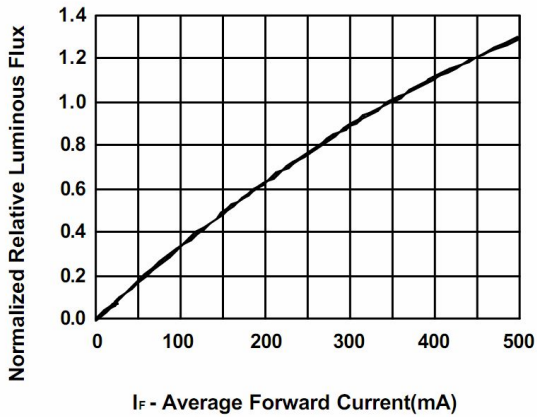


Fig 2. Forward Current vs. Forward Voltage

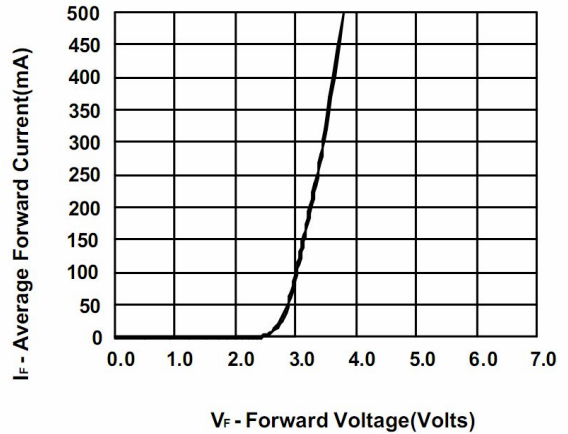


Fig 3. Maximum Forward Current vs. Ambient Temperature.
Derating based on T_{JMAX}=120°C

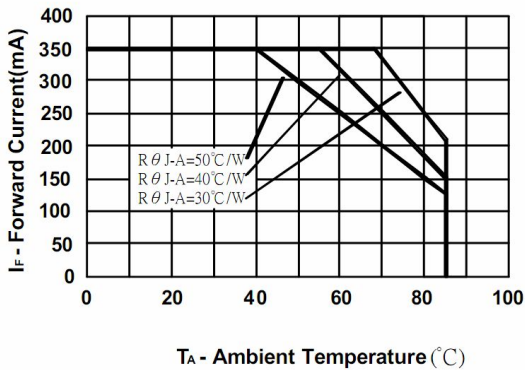


Fig 4. Relative Light Output vs. Junction Temperature

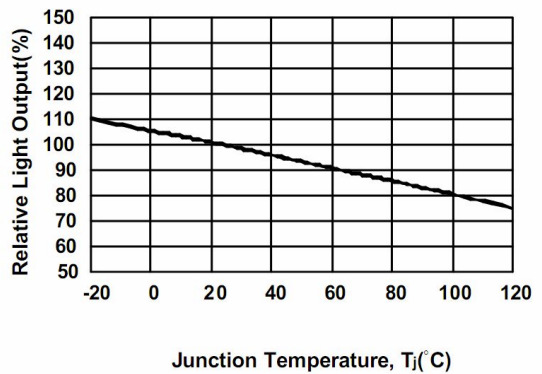


Fig 5. Relative Spectral Power Distribution vs. Wavelength

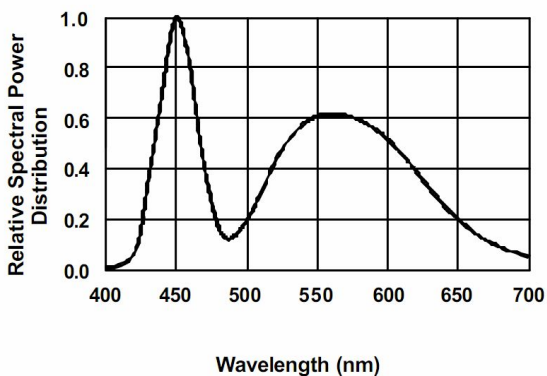
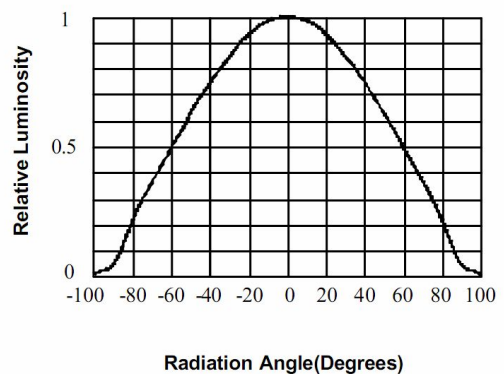


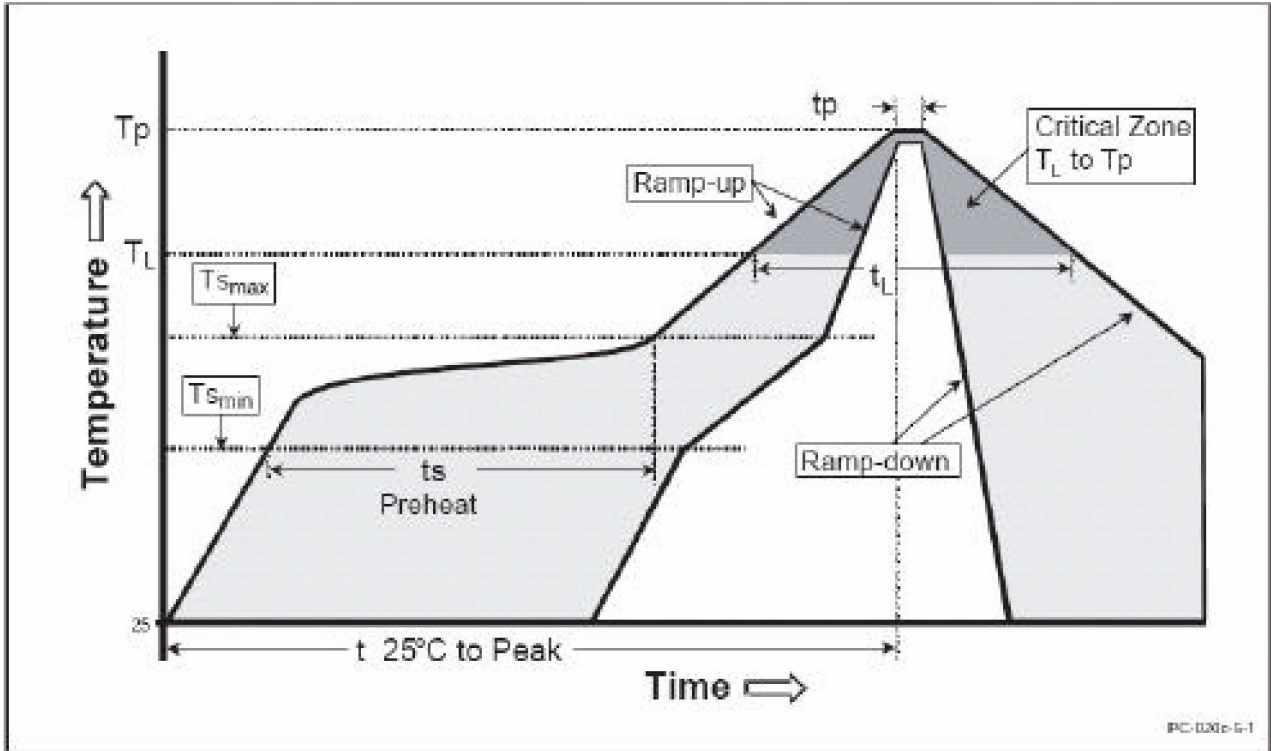
Fig 6. Relative Luminosity vs. Radiation Angle





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Reflow Soldering Characteristics



Profile Feature	Pb-Free Assembly
Preheat	
– Temperature Min (T _{smin})	60-180 seconds
– Temperature Max (T _{smax})	150 °C
– Time (t _{smin} to t _{smax})	200 °C
– Temperature (T _L)	
– Time (t _L)	60-150 seconds
Time maintained above:	217 °C
Peak/Classification Temperature (T _p)	260 °C
Time within 5 °C of actual Peak Temperature (t _p)	20-40 seconds
Ramp-Down Rate	6 °C/second max.
Time 25 °C to Peak Temperature	8 minutes max.

Notes

1. All temperatures refer to Solder Pad