

YETDA INDUSTRY LTD.

Technical Data Sheet

MODEL NO : S196ANW4-BH

0603 Package 1.6*0.8*0.6mm Chip LEDs

Features :

- Lens Molding
- Compatible with automatic placement equipment
- Compatible with reflow solder process

Applications :

- Indicators
- Automotive : backlighting in dashboard and switch
- Backlight for LCD

Dice material	Emitted color	Lens Color
InGaN	White	Yellow

Electrical/Optical Characteristics(Ta=25°C)

Parameter	Test Condition	Symbol	Value			Unit
			Min	Typ	Max	
CIE Coordinates	If=5mA	X		0.3089		
		Y		0.30633		
Forward voltage	If=5mA	V _F	2.8		3.4	V
Luminous intensity	If=5mA	I _v	200		300	mcd
Viewing angle at 50% I _v	If=5mA	2θ 1/2		120		Deg
Reverse current	V _R =5V	I _R			10	μA

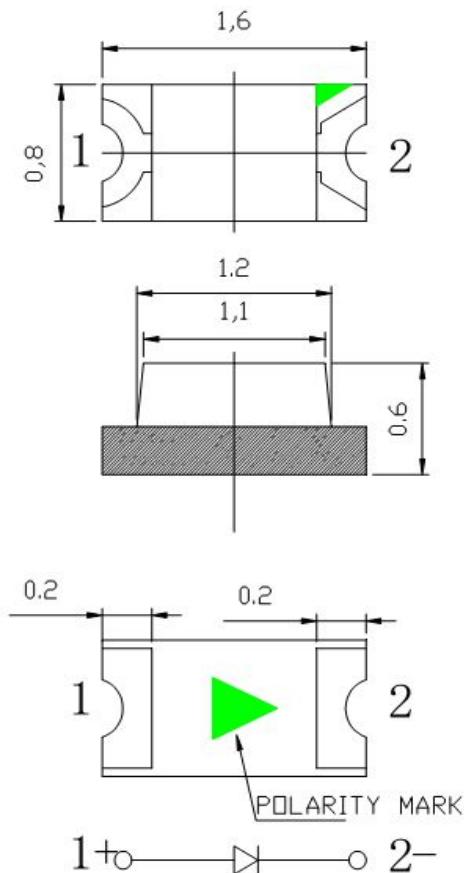
Absolute Maximum Ratings(Ta=25°C)

Parameter	Symbol	Value	Unit
Power dissipation	P _d	72	mW
Forward current	I _F	20	mA
Reverse voltage	V _R	5	V
Operating temperature range	T _{op}	-40 ~+80	°C
Storage temperature range	T _{stg}	-40 ~+85	°C
Peak pulsing current (1/8 duty f=1kHz)	I _{fp}	100	mA

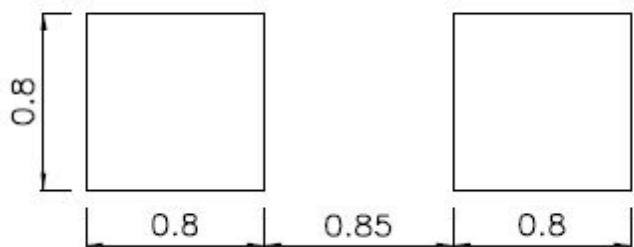


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PACKAGING DIMENSIONS



RECOMMEND PAD LAYOUT



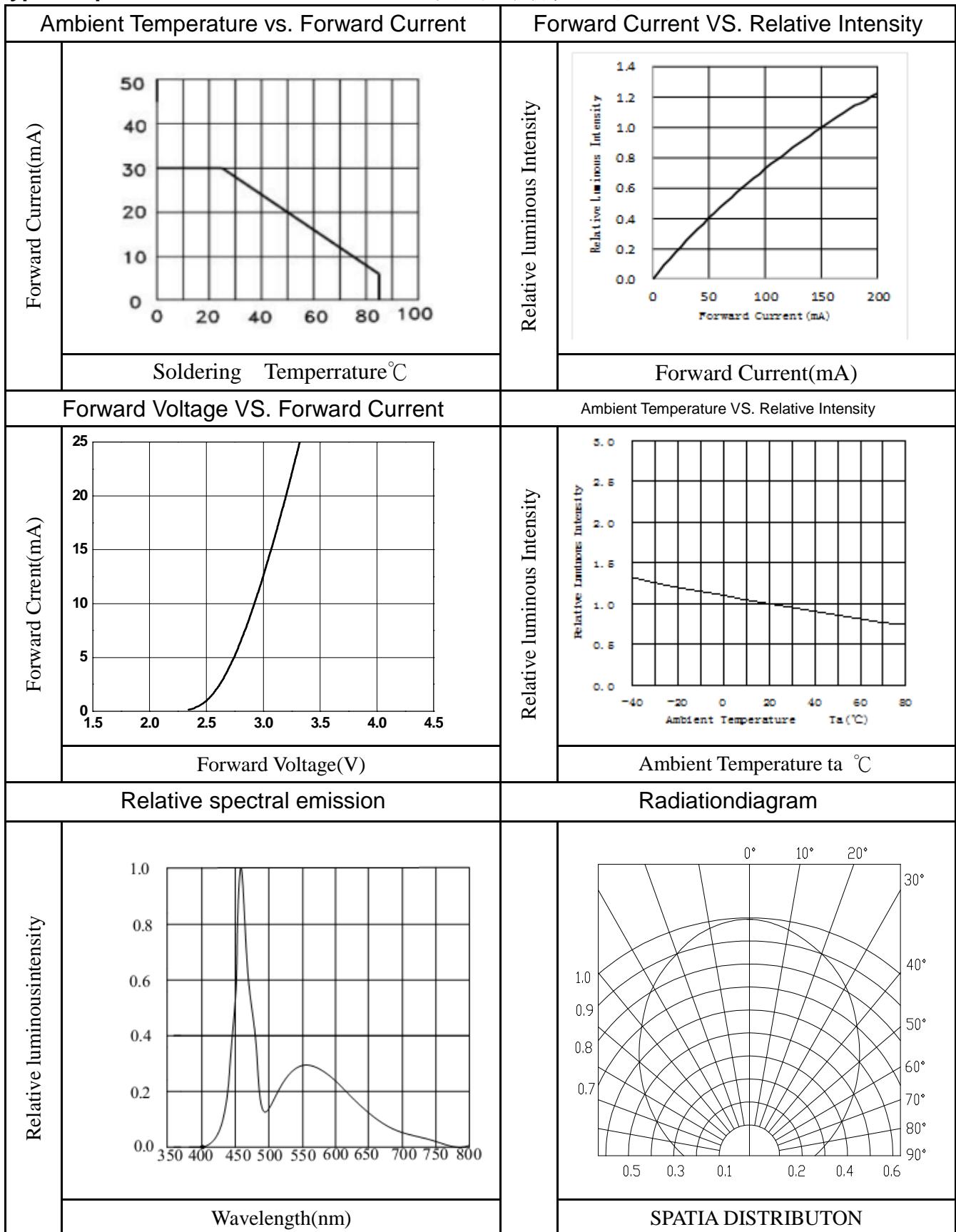
NOTES:

1. All dimensions are in millimeters (inches);
2. Tolerances are $\pm 0.15\text{mm}$ (0.004inch) unless otherwise noted.



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Typical optical characteristics curves 典型光学特性曲线

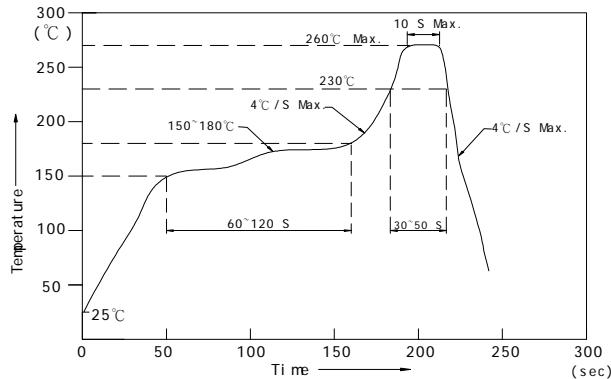




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Reflow Profile

■ Reflow Temp/Time



Notes:

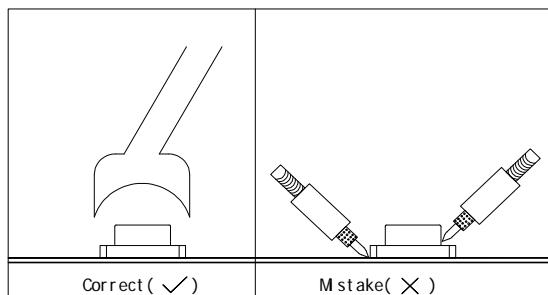
- 1.We recommend the reflow temperature $245^{\circ}\text{C} (\pm 5^{\circ}\text{C})$.the maximum soldering temperature should be limited to 260°C .
- 2.Don't cause stress to the epoxy resin while it is exposed to high temperature.
- 3.Number of reflow process shall be 2 times or less.

■ Soldering iron

Basic spec is $\leq 5\text{sec}$ when $320^{\circ}\text{C} (\pm 20^{\circ}\text{C})$. If temperature is higher, time should be shorter($+10^{\circ}\text{C} \rightarrow -1\text{sec}$).Power dissipation of iron should be smaller than 20W, and temperatures should be controllable .Surface temperature of the device should be under 350°C .

■ Rework

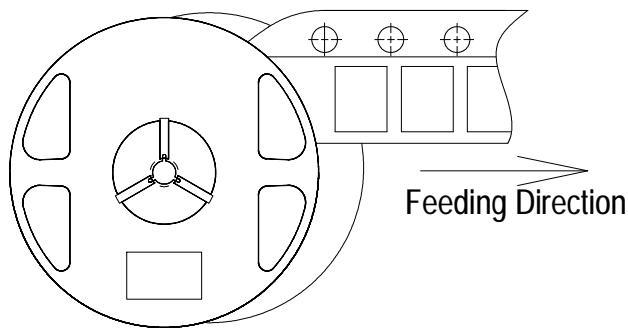
- 1.Customer must finish rework within 5 sec under 340°C .
- 2.The head of iron can not touch copper foil
- 3.Twin-head type is preferred.



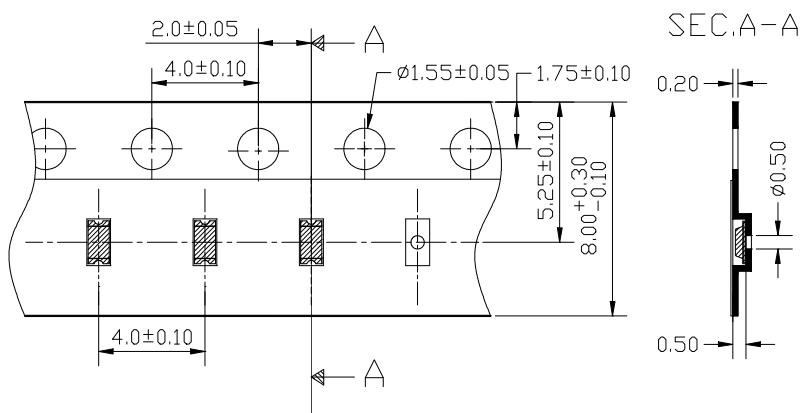
■ Feeding Direction



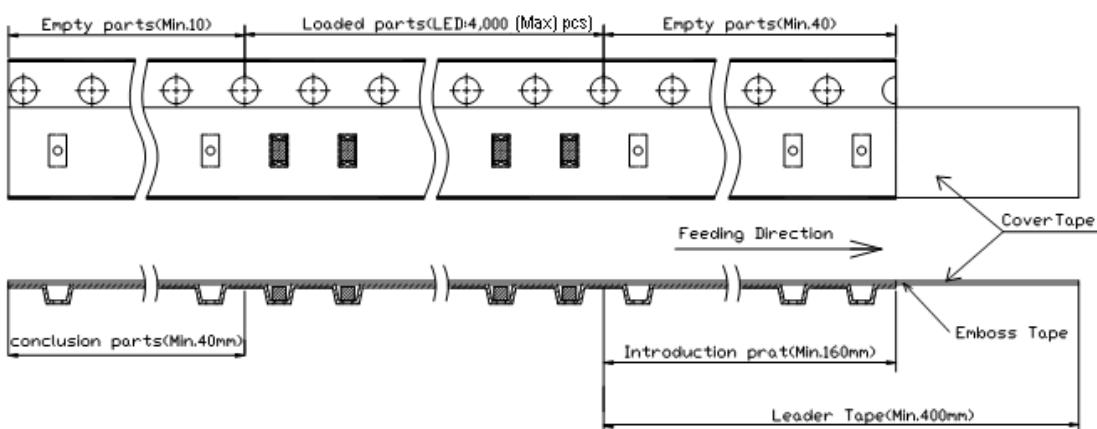
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■ Dimensions of Tape (Unit: mm)



■ Arrangement of Tape



Notes:

1. Empty component pockets are sealed with top cover tape;
2. The maximum number of missing lamps is two;
3. The cathode is oriented towards the tape sprocket hole.
4. 4,000(Max)pcs/Reel