

Technical Data Sheet

MODEL NO: S2835ANW4-P-BH 3528 Package 3.5(L)*2.8mm(W)*0.8(T)

Chip LEDs

Features:

• Compatible with automatic placement equipment

• Compatible with reflow solder process

Applications:

Indicators

• Automotive: backlighting in dashboard and switch

Backlight for LCD

Dice material	Emitted color	Lens Color
InGaN	Blue	Yellow

Electrical/Optical Characteristics(Ta=25 $^{\circ}$ C)

Parameter	Test	Symbol	Value			Unit
	Condition		Min	Тур	Max	Ullit
CIE Coordinates	IF=150mA	TC	5000	6500	8000	K
Forward voltage	IF=150mA	VF	2.8		3.4	V
Luminous intensity	IF=150mA	lv	55	65		lm
Viewing angle at 50% lv	IF=150mA	2 <i>\theta</i> 1/2		120		Deg
Reverse current	VR=5V	lr			10	μА

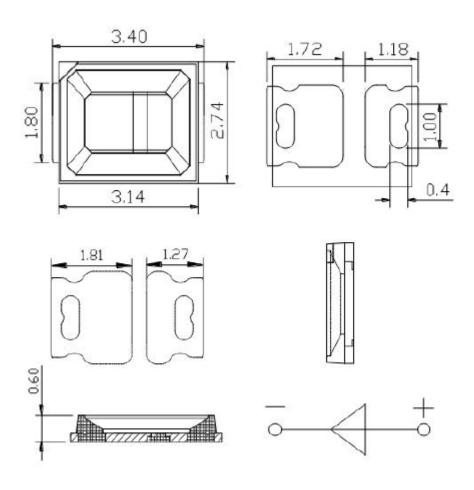
Absolute Maximum Ratings(Ta=25°C)

Parameter	Symbol	Value	Unit
Power dissipation	Pd	200	mW
Forward current	lF	60	mA
Reverse voltage	VR	5	V
Operating temperature range	Тор	-20 ~+80	$^{\circ}\!\mathbb{C}$
Storage temperature range	Tstg	-40 ~+100	$^{\circ}\!\mathbb{C}$
Peak pulsing current (1/8 duty f=1kHz)	Ifp	200	mA

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PACKAGING DIMENSIONS

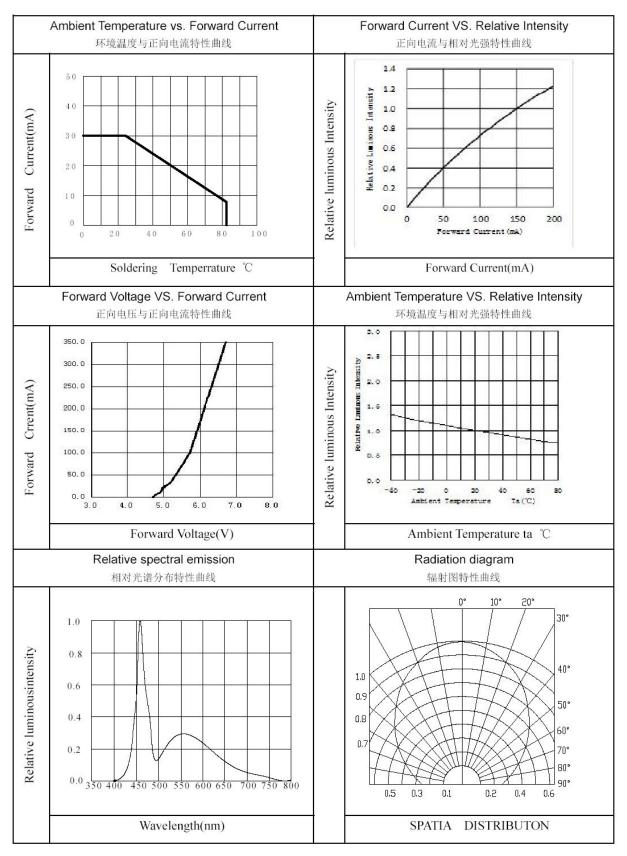


Notes:

- 1. All dimension units are millimeters.
- 2.All dimension tolerance is ± 0.15 mm unless otherwise noted.



Typical Electro-Optical Characteristics Curve:





Precautions For Use:

Over - current - proof

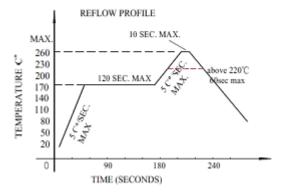
Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen)

Storage

- 1. The operation of temperature and R.H. are : 5° C $\sim 30^{\circ}$ C, 60%R.H. Max.
- 2. Once the package is opened, the products should be used within a week. Otherwise, they should be kept in a dampproof box with desiccating regent. Considering the tape life, we suggest our customers to use our products within 1.5 year (from production date).
- 3. It's recommended to bake before soldering when the package is unsealed after 72 hrs. The condition is : $60^{\circ}\text{C}\pm5^{\circ}\text{C}$ for 15hrs.

■ Reflow Temp/Time

Temperature-profile (Surface of circuit board) Use the following conditions shown in the figure.



NOTES:

- 1. We recommend the reflow temperature $245^{\circ}\text{C}(\pm 5^{\circ}\text{C})$.the maximum soldering temperature should be limited to 260°C .
- 2. dont cause stress to the epoxy resin while it is exposed to high temperature.
- 3. Number of reflow process shall be 2 times or less.

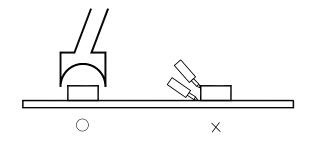
■Soldering iron

Basic spec is \leq 5sec when 260°C. If temperature is higher, time should be shorter (+10°C \rightarrow -1sec). Power dissipation of iron should be smaller than 20W, and temperatures should be controllable. Surface temperature of the device should be under 230°C.



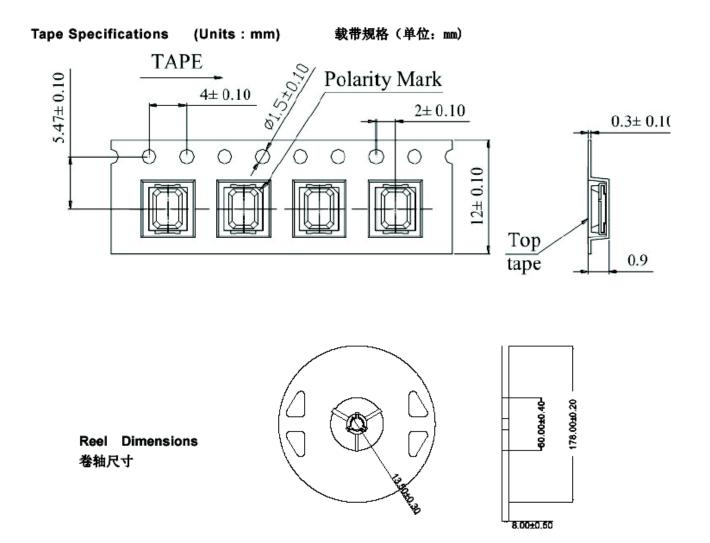
■Rework

- 1. Customer must finish rework within 5 sec under 260°C.
- 2. The head of iron can not touch copper foil
- 3. Twin-head type is preferred.



■ Avoid rubbing or scraping the resin by any object, during high temperature, for example reflow \ solder etc.





■Note

- 1. Empty component pockets are sealed with top cover tape;
- 2. The maximum number of missing lamps is two.
- 3. Package: 4000PCS/REEL